

A1

Central London to Central Edinburgh
396 miles



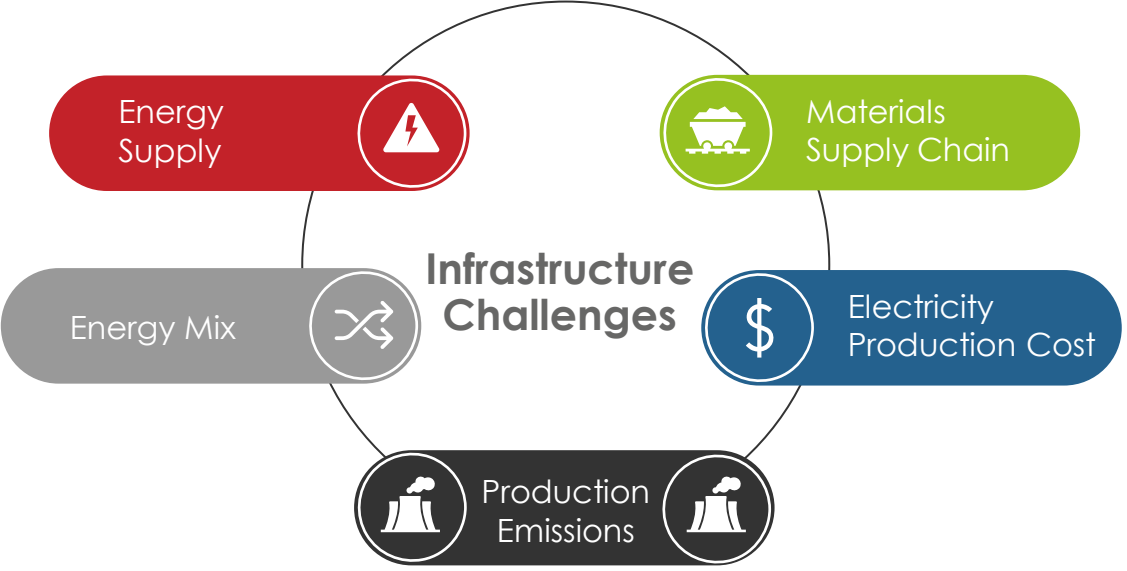
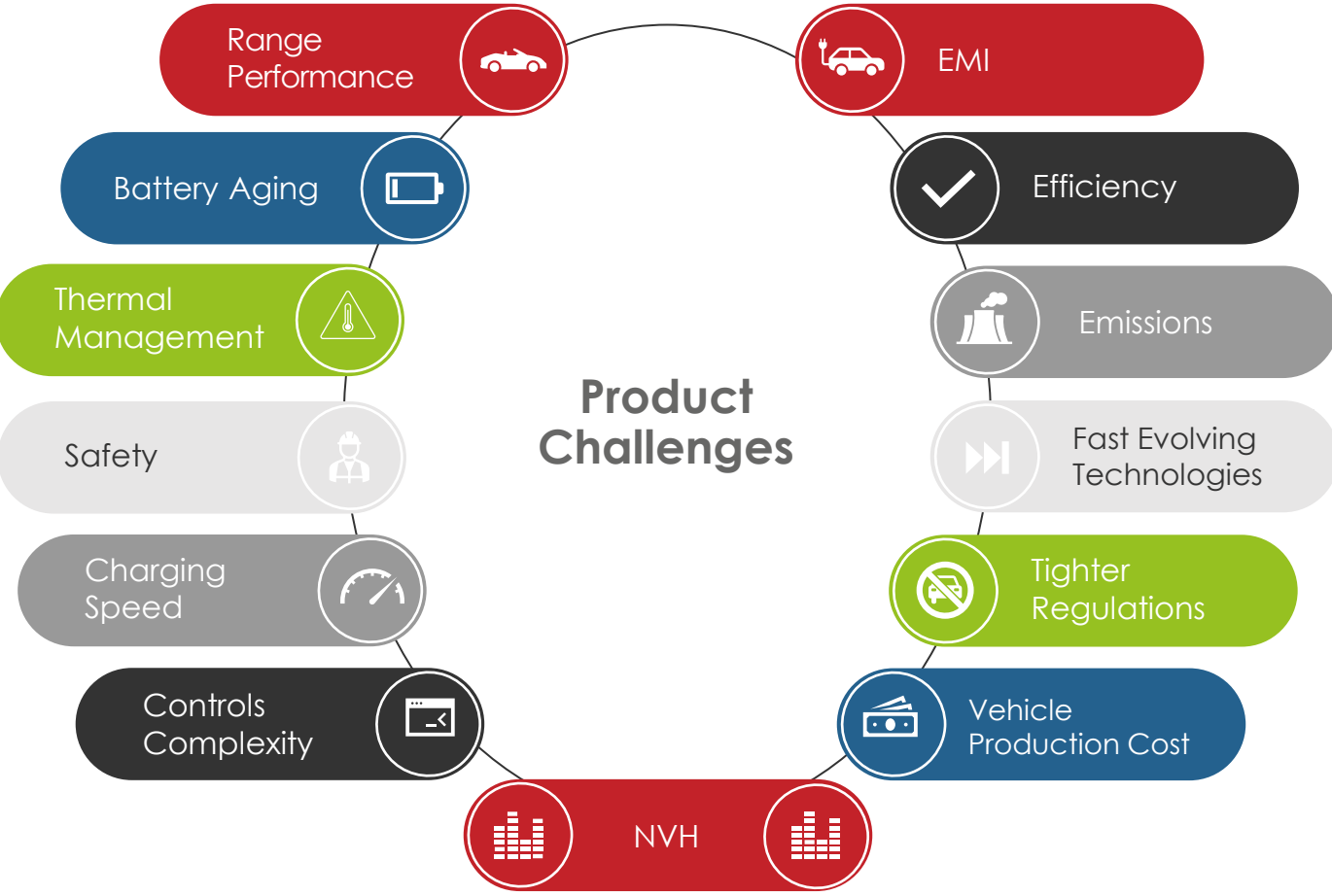
	Car Model	Range (Miles)
15	 Tesla Model S Performance	310
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6	 Peugeot E-208	170
5	 BMW i3 120 AH	145
4	 Volkswagen E-UP!	120
3	 Mini Electric	115
2	 Honda E	105
1	 Smart EQ ForFour	55

What will
my BEV's range
be after
2 - 5 - 8 years ?

Holistic Battery study: Real World conditions



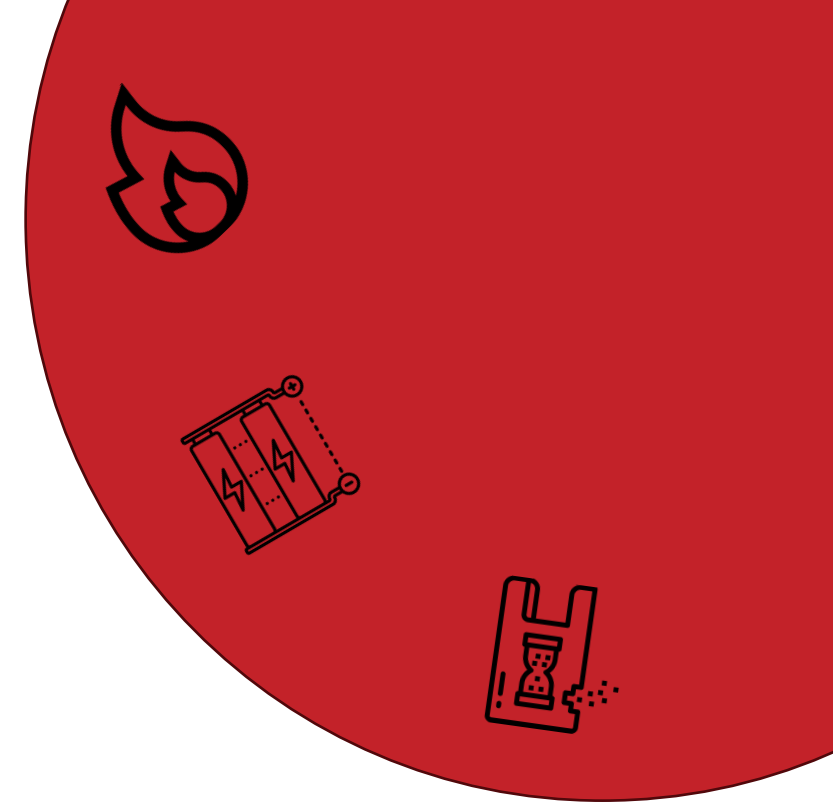
Challenges





BATTERY SIMULATION

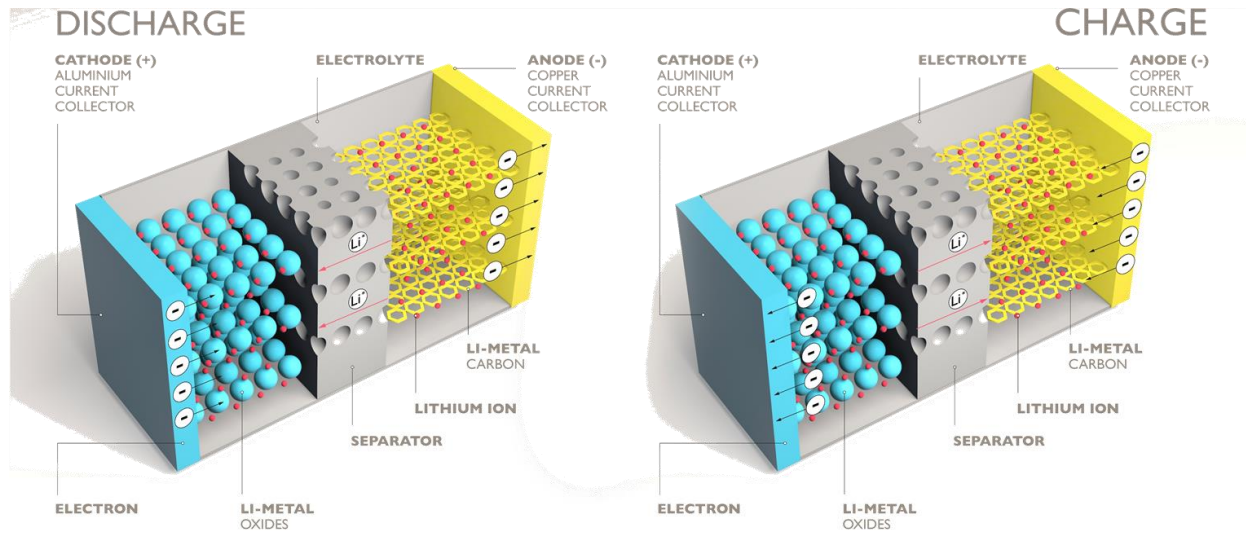
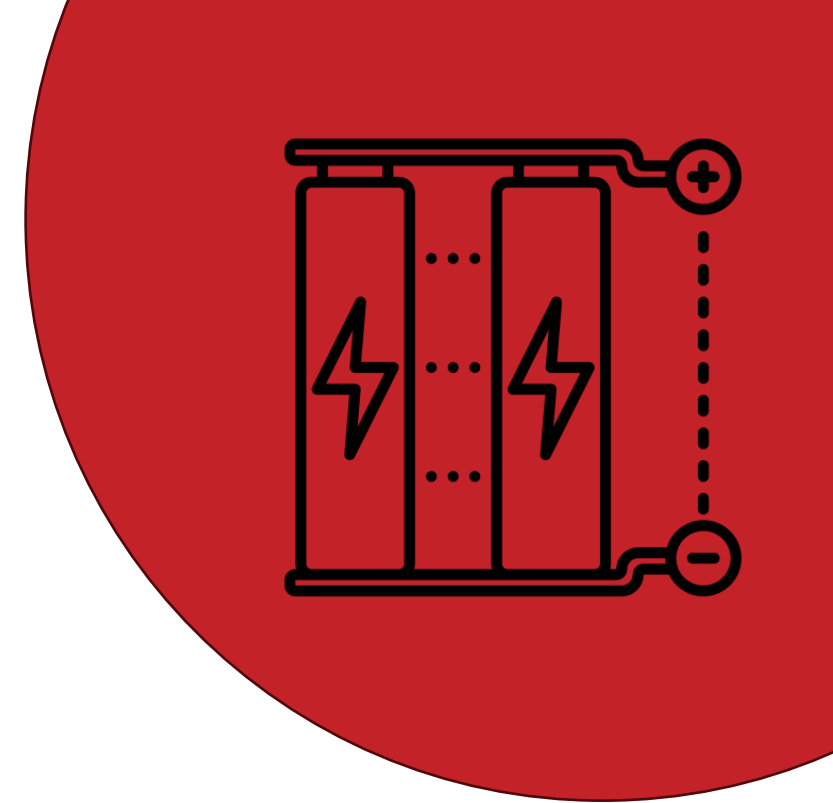
THERMAL BATTERY PERFORMANCE
AND AGING SIMULATION USING GT-AUTOLION





Cell Design

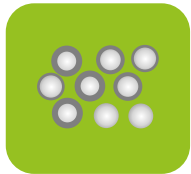
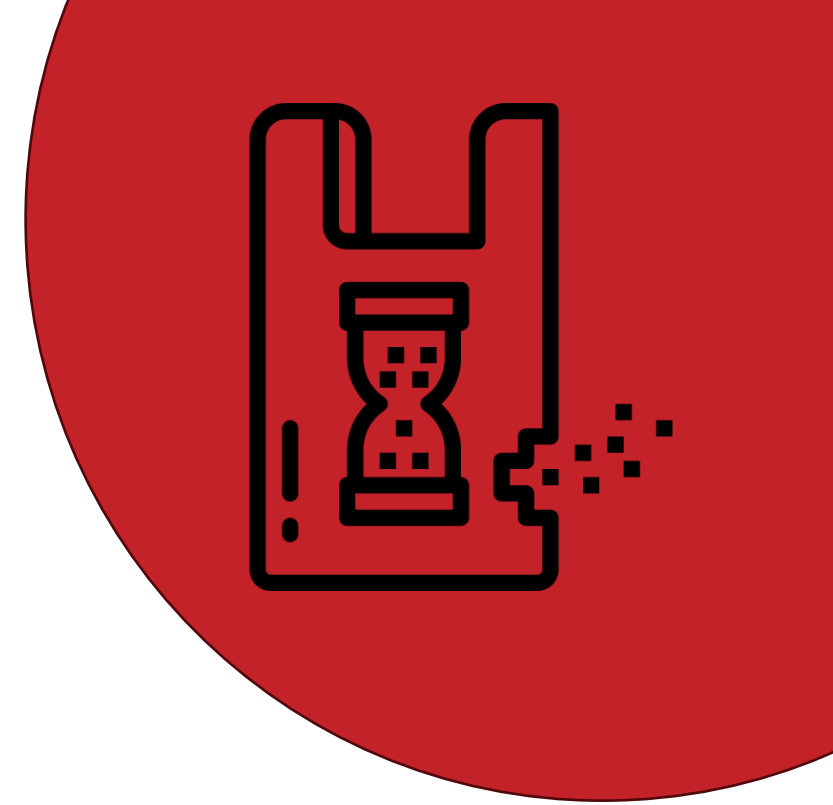
Optimize designs to meet power and energy requirements





Degradation Prediction

Physics based Aging Mechanisms



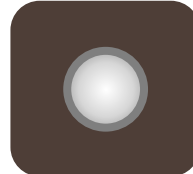
Film Layer Growth



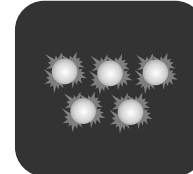
Lithium Plating



Active Material Cracking



SEI Cracking

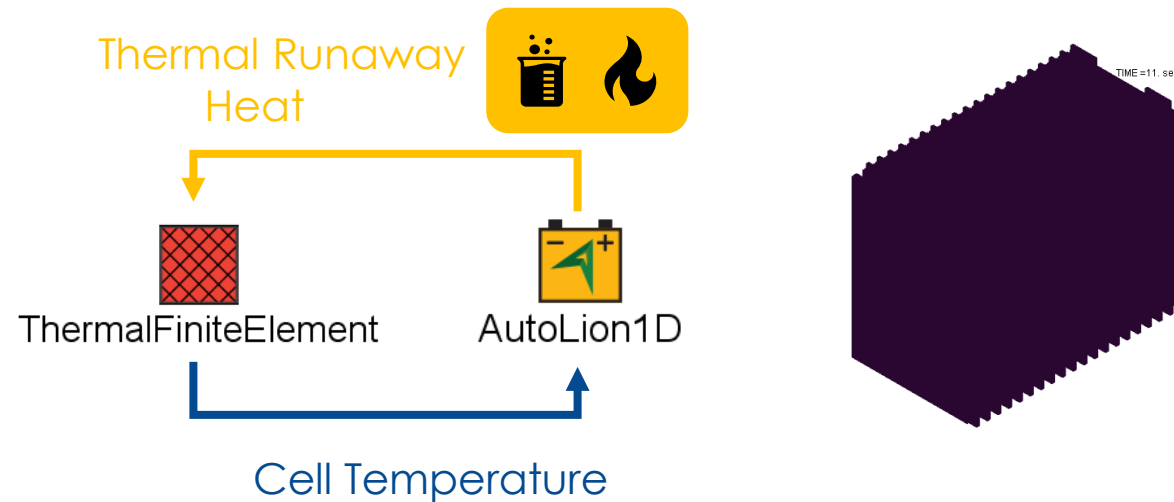


Rock-Salt Layer Formation



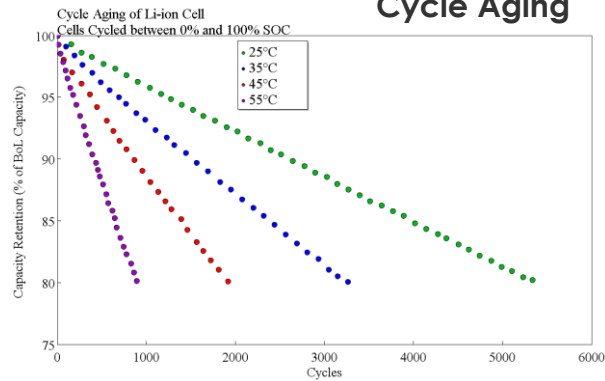
Battery Thermal Runaway

Unique 1D/3D coupled thermal and flow models for accurate and fast solution

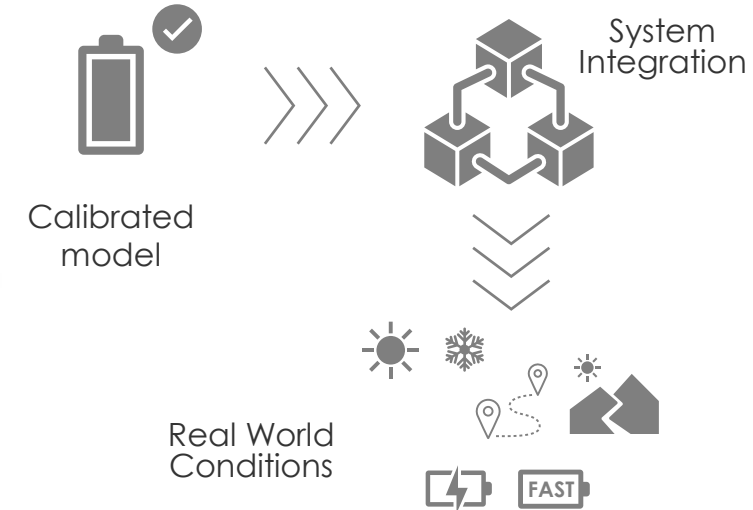
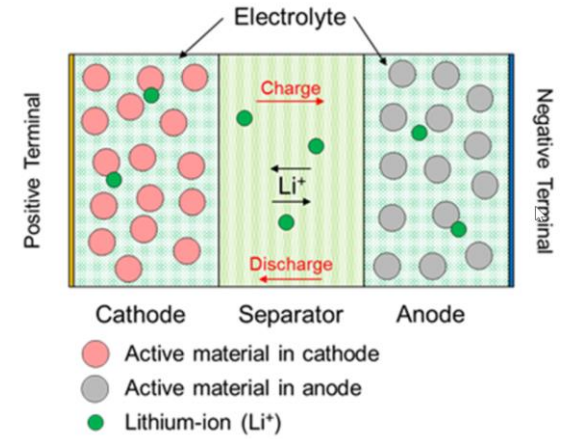
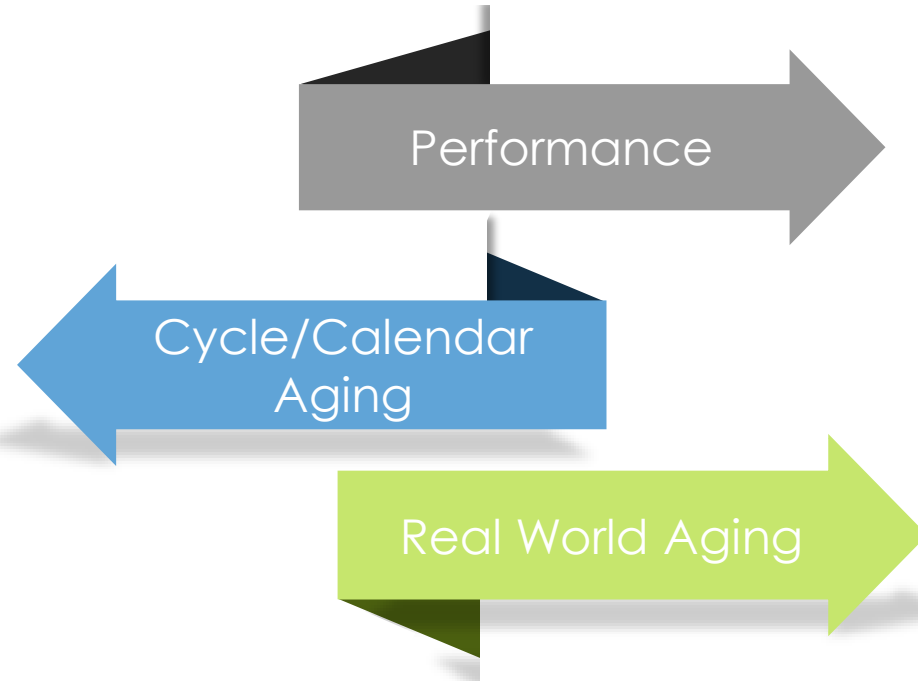
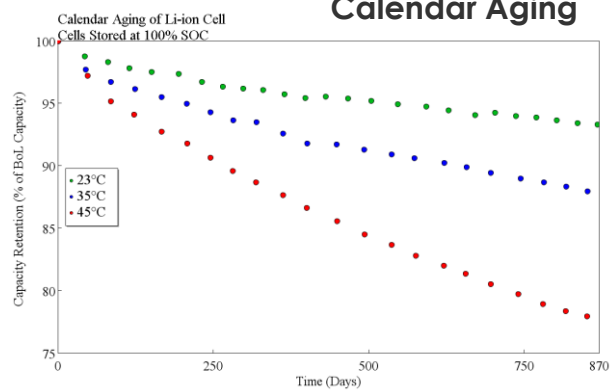


Study steps

Cycle Aging



Calendar Aging



Study Case



Anode	Graphite + Silicon
Cathode	NCM
Geometry	21700
Application	Energy dense

Dynamic Calibration Data Summary

Description	Usage
1/20 C, Constant-current Discharge and Charge	Cell Balancing
0.2 C and 0.5 C Constant-current Discharge	Performance Calibration
Random Power Capacity Profile	Performance Calibration
HPPC at Reference Temp.	Validation

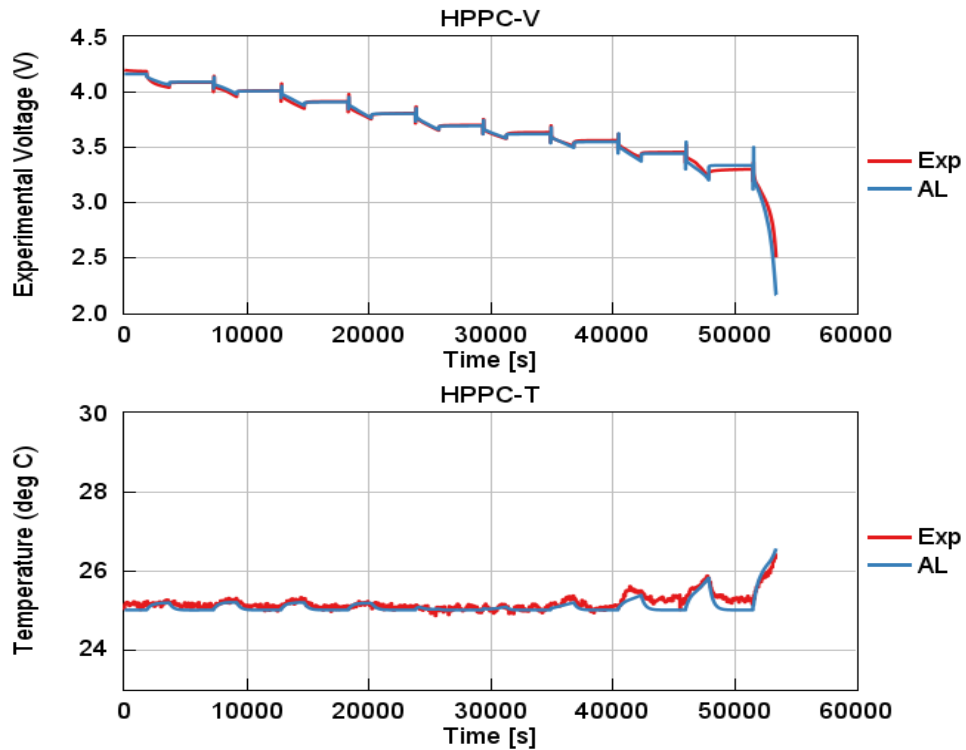
Aging Calibration Data Summary

Description	Usage
30%, 50%, and 80% SOC at Ref. Temp. Storage for 280 days	Calendar Ageing Calibration
30% and 50% SOC at 45 °C Storage for 280 days	Validation
Test 2 and 3 – Cycling	Cycle Ageing Calibration
Test 6 and 8 – Cycling	Cycle Ageing Calibration 2
Test 1 and 5 –Cycling	Validation

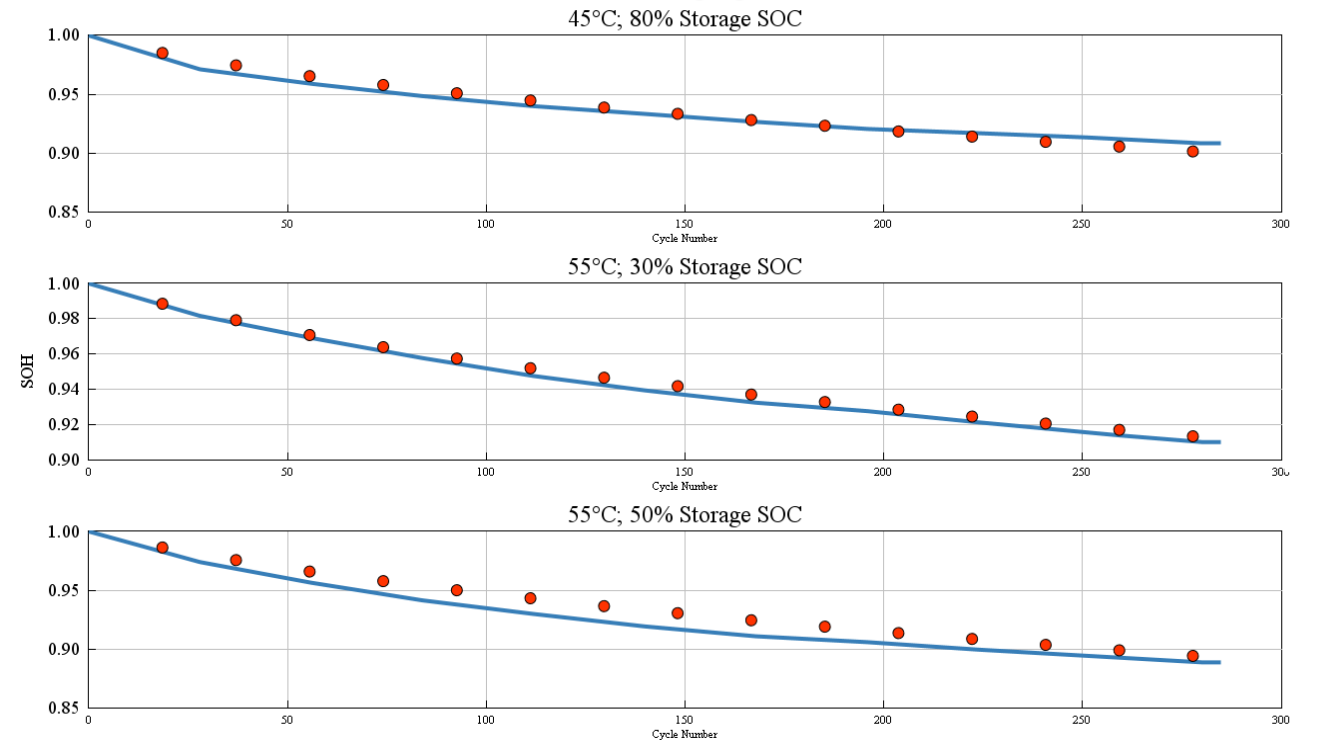
**Experimental results provided by Southwest Research Institute's battery testing consortium, Electrified Vehicle and Energy Storage Evaluation (EVESE)*

Validation

Performance



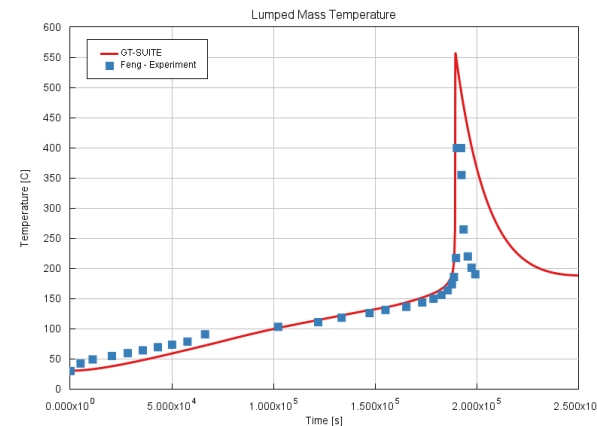
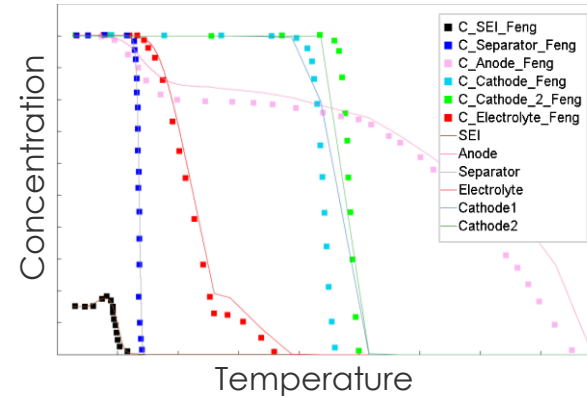
Aging



Thermal Runaway

- For this investigation, the **runaway reactions** were modeled based on the research by **Feng et al***
- The reactions considered in this simulation were:
 - SEI layer decomposition
 - Anode, Cathode and Separator reactions
 - Electrolyte reactions

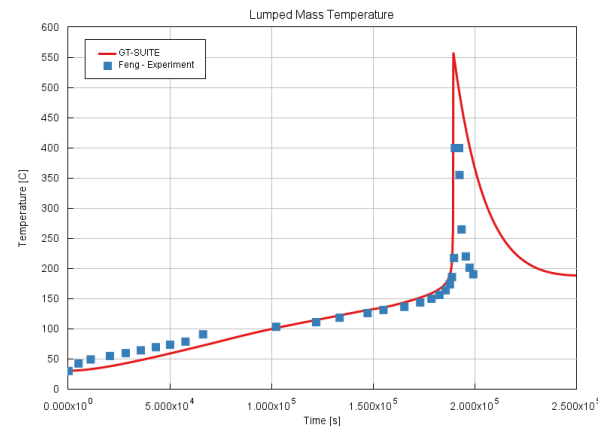
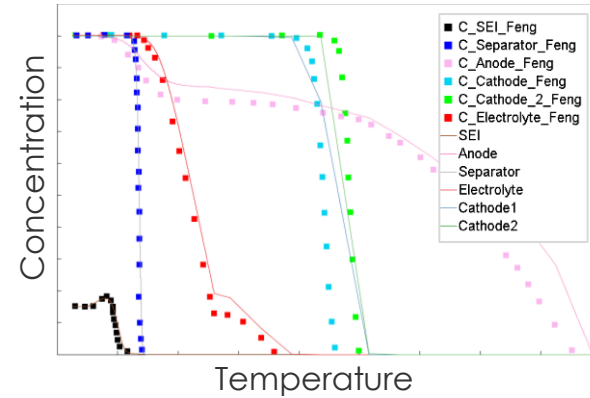
*A *Coupled Electrochemical-Thermal Failure Model for Predicting the Thermal Runaway Behavior of Lithium-Ion Batteries*



Thermal Runaway

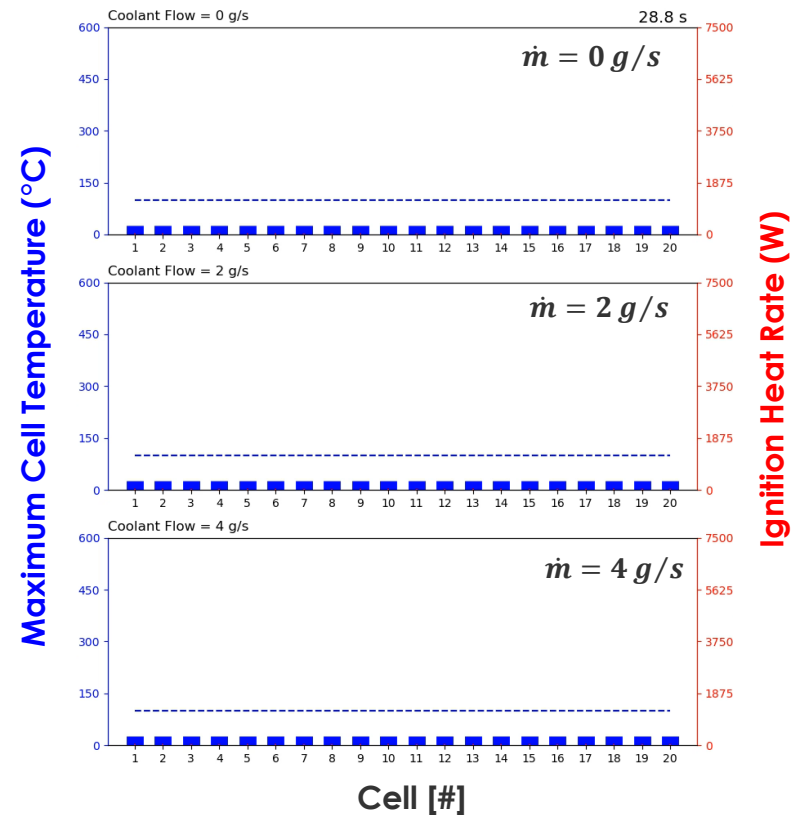
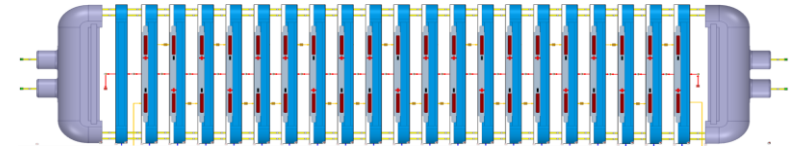
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Thermal-Flow Integration

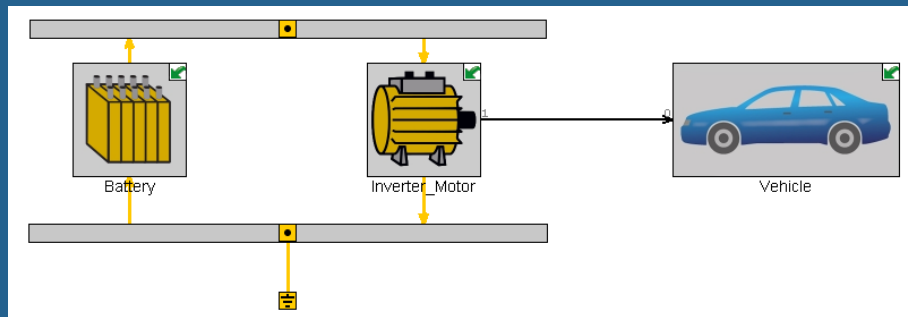
① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪ ⑫ ⑬ ⑭ ⑮ ⑯ ⑰ ⑱ ⑳



Real World Aging

1

Integrated Vehicle



Real World Conditions

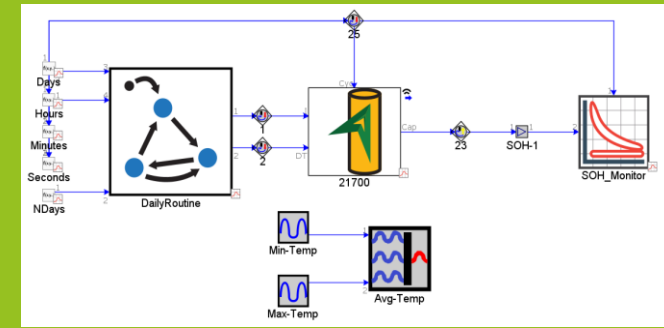
- Home to Work Routes
- Vacation Routes

Power Profile

Battery State

2

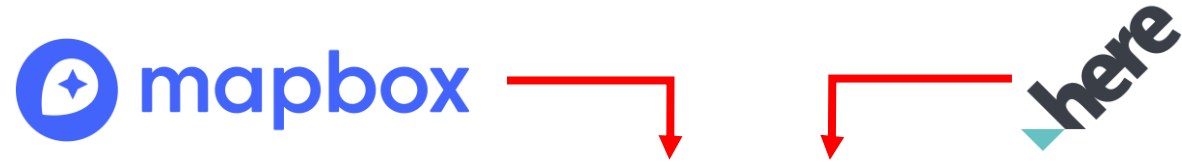
Standalone Battery



Aging Simulation

- Destination
- Rest
- Charging

Profile Generation: GT-RealDrive



Inputs

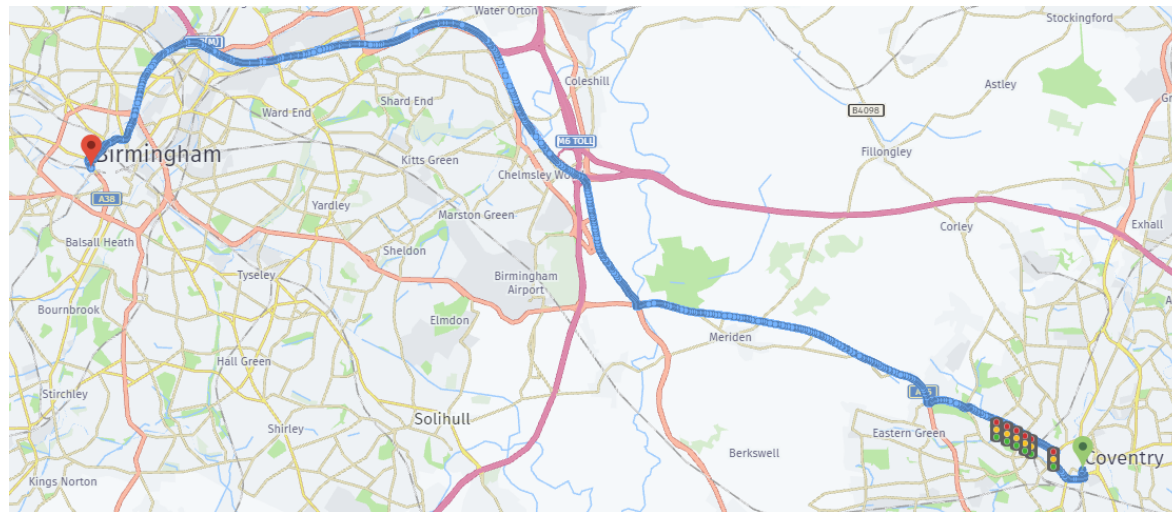


GT-RealDrive



Outputs

- Start Location
- End Location
- Car/Truck
- Stoppages
- Vehicle Limitations (acc/speed)

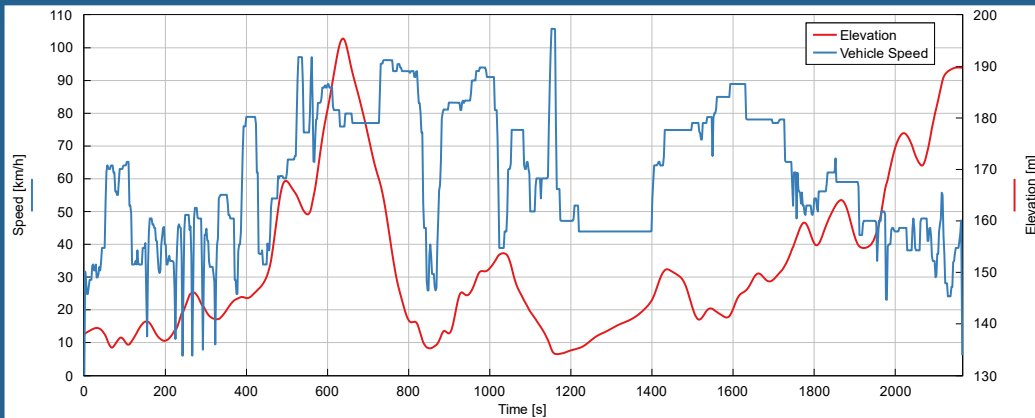


- Latitude/Longitude
- Elevation
- Distance
- Intersection/Traffic Signal
- Stop Sign
- Target Speed
- Traffic Congestion Level
- Speed Limit

Profile Generation - Examples

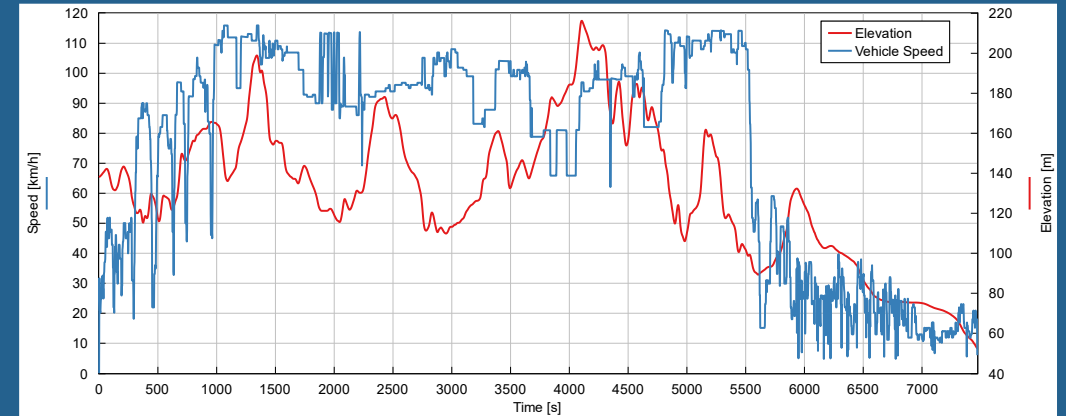
Work Week

Coventry to Birmingham

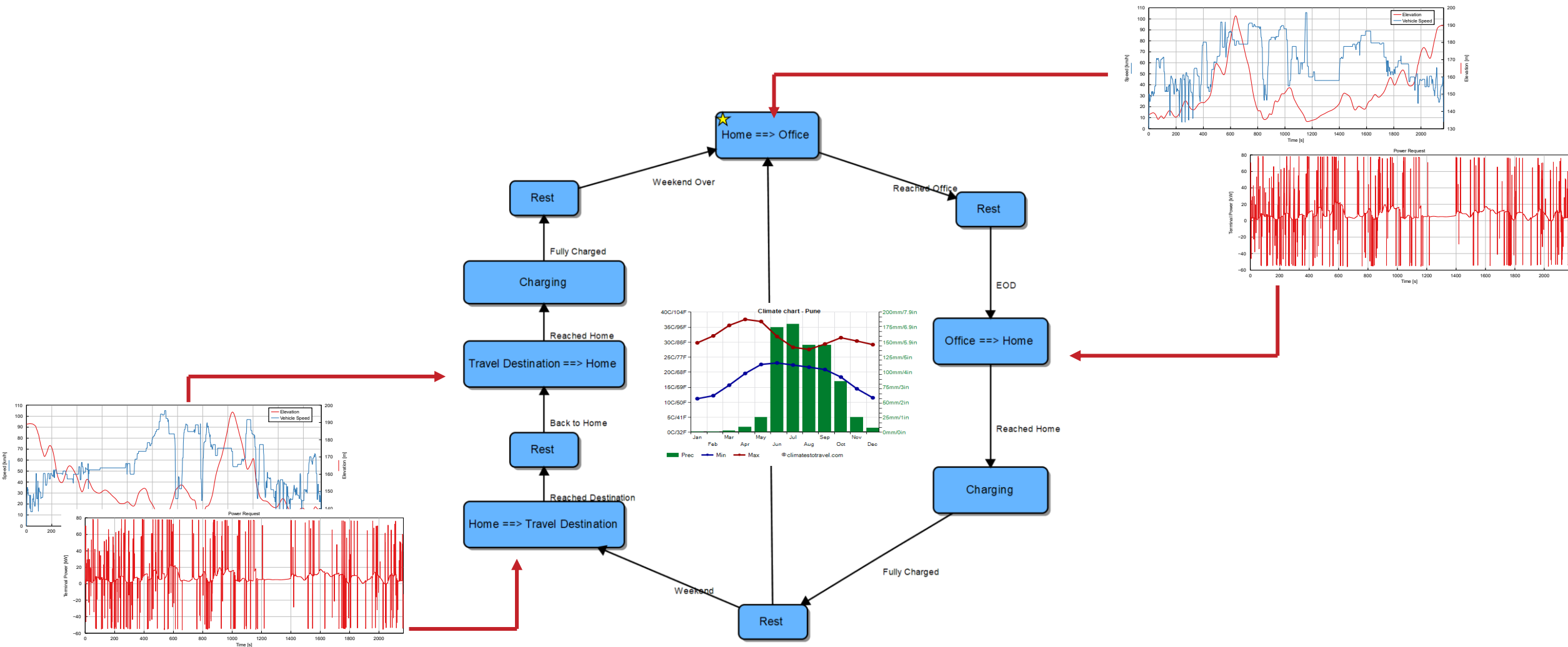


Vacation Week

Coventry to London

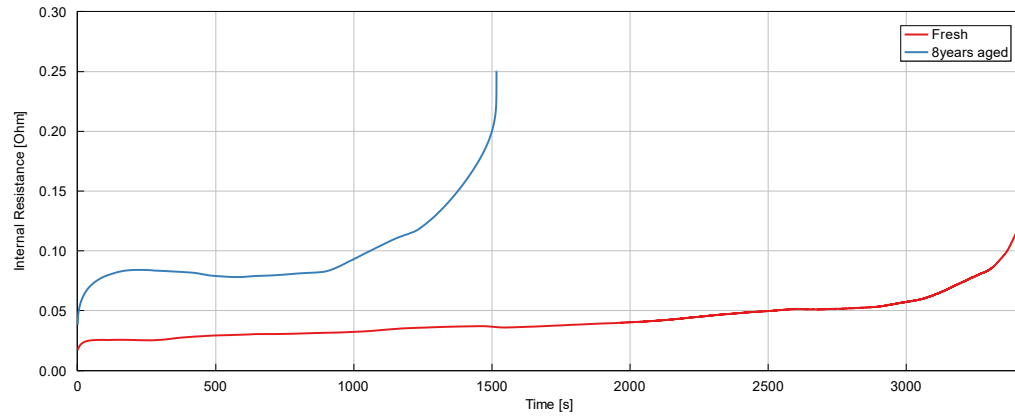


Real World - Week

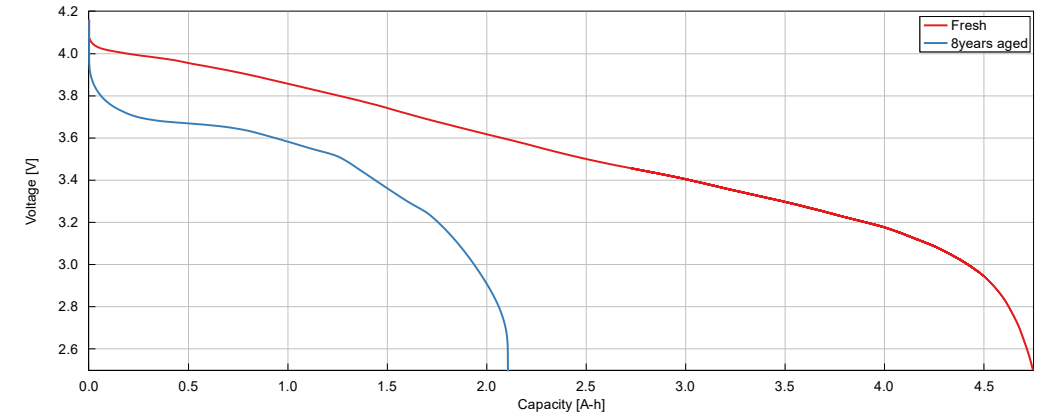


Results

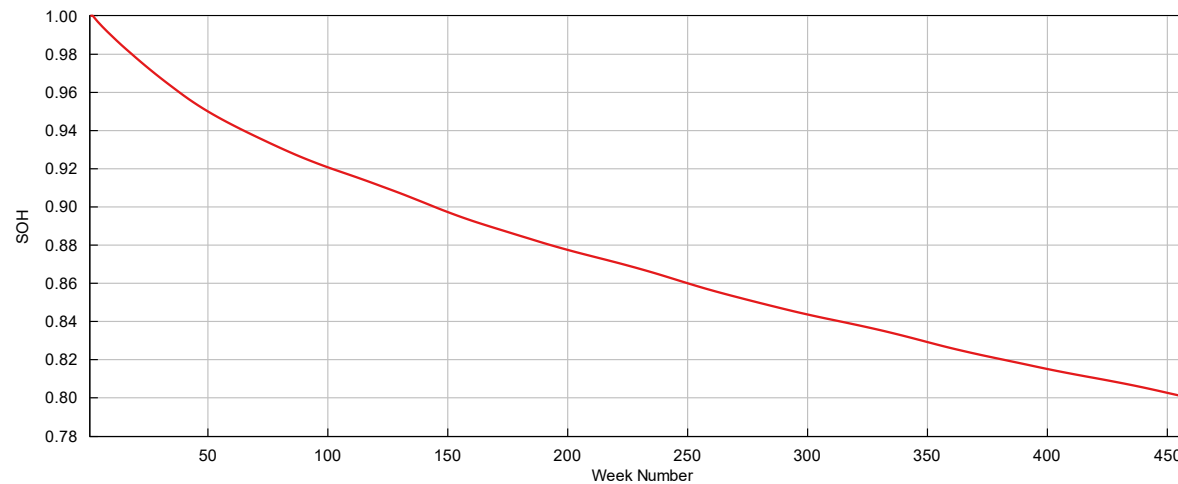
Internal Resistance



Voltage

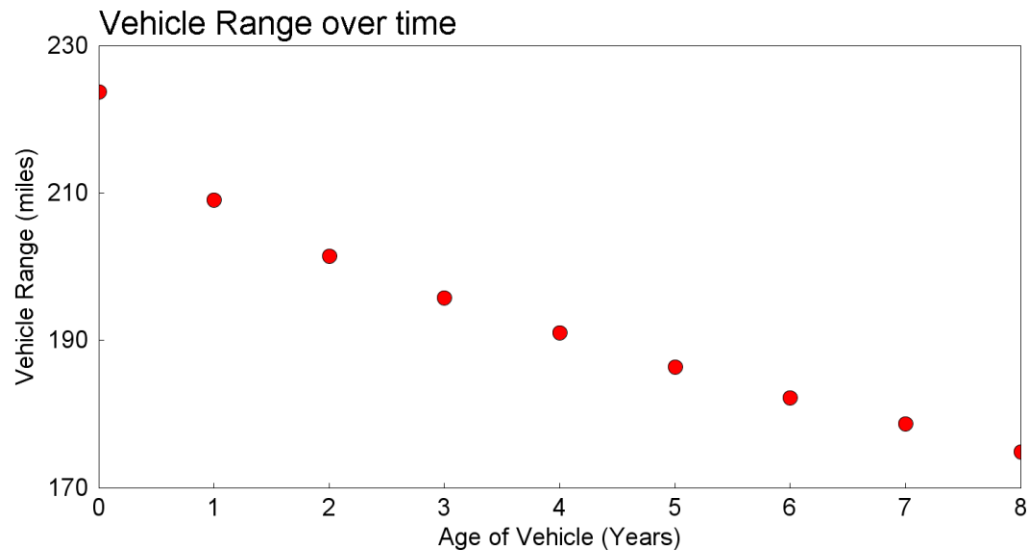


SOH

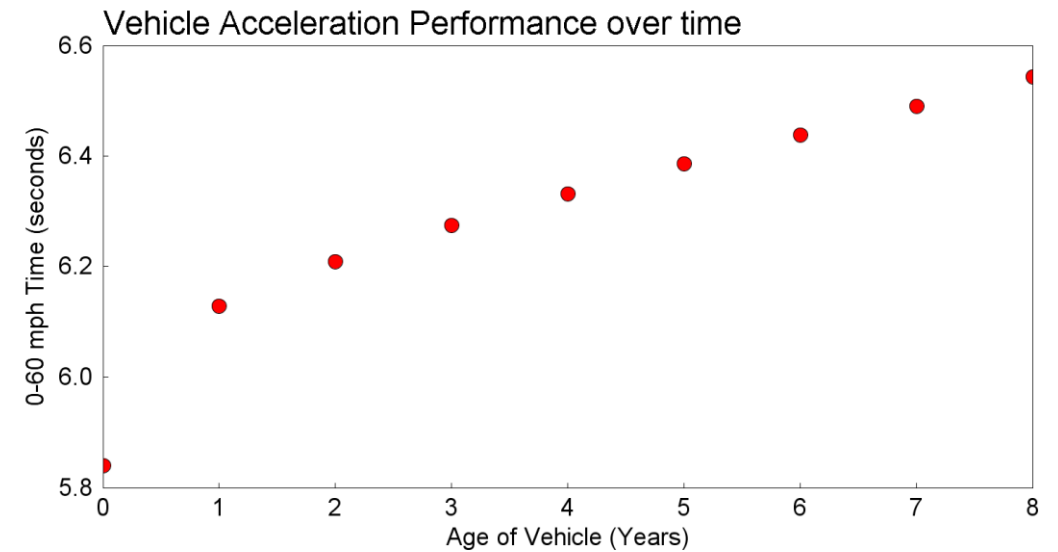


Performance of Aged Battery

EV Range over time
Distance over SAE J1634



EV Performance over time
Time to 100 kph



A1

Central London to Central Edinburgh
396 miles



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●	Jaguar I-PACE EV	200
●	Jaguar I-PACE EV	185
●	Jaguar I-PACE EV	175

2 years

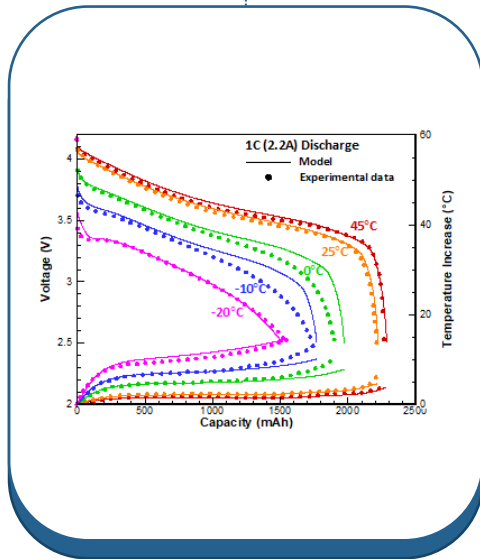
5 years

8 years

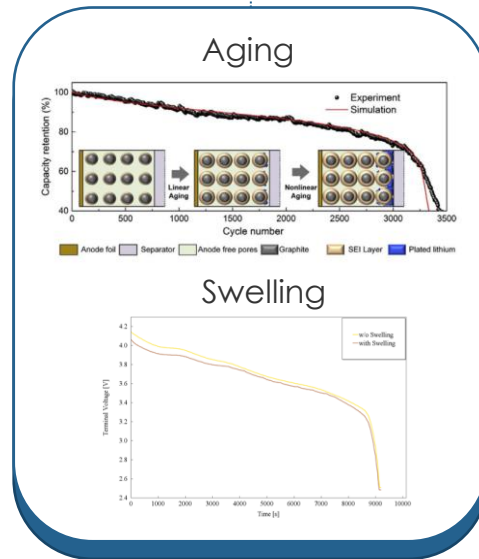
Summary



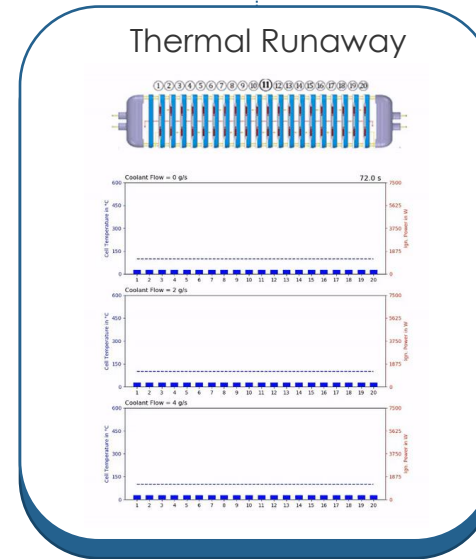
Performance



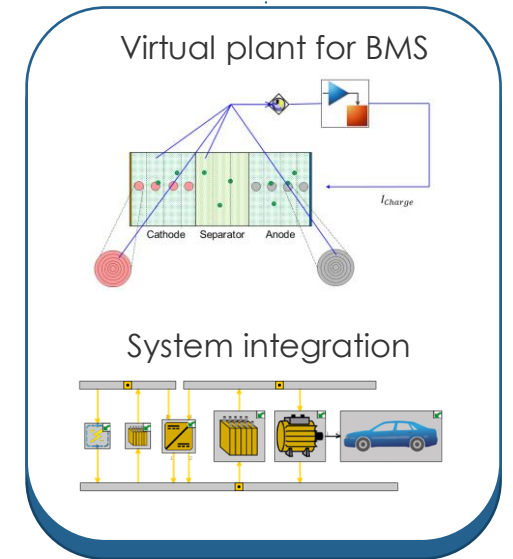
Degradation



Safety



Process Integration



Thank You



Hanna Sara

Simulation Solutions Consultant
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