

Optimal Control Strategy Analysis for Parallel Gasoline Hybrid Electric Vehicles

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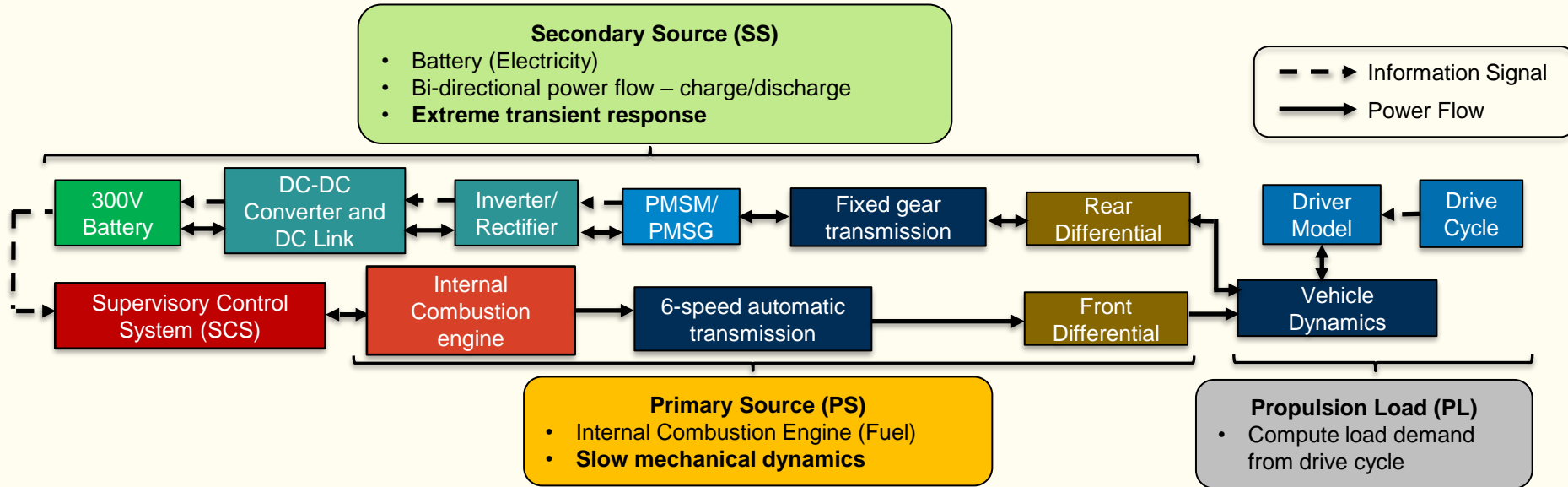
Mitsubishi Heavy Industries - Yasuaki Jinnai, Toru Hoshi, Motoki Ebisu

Mitsubishi Turbocharger and Engine Europe – Rogier Lammers

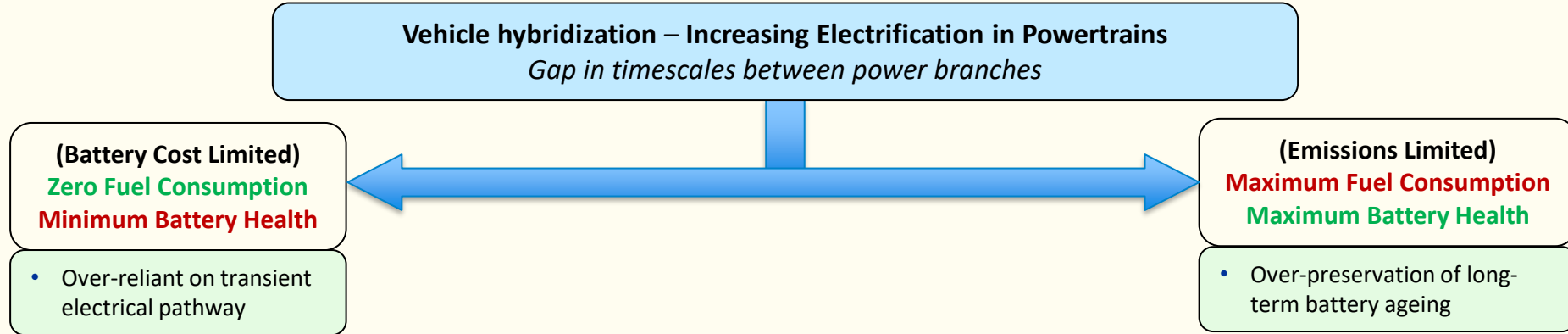
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Hybrid Powertrain: Full Parallel, Through-the-road

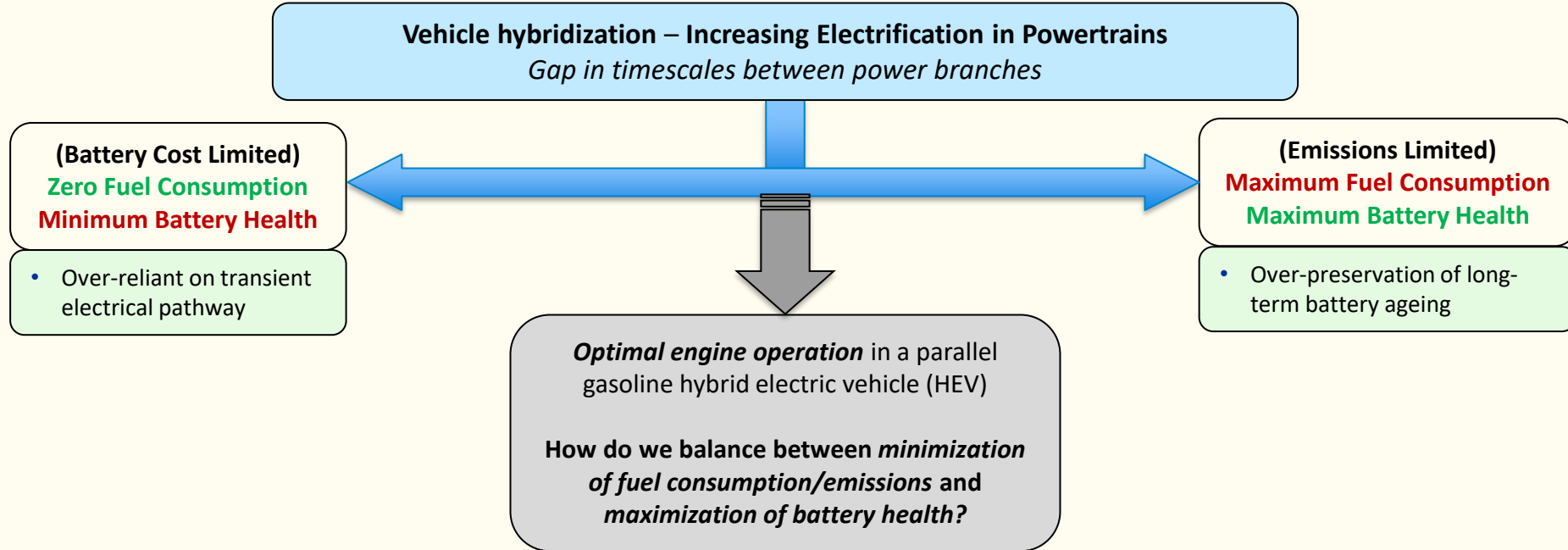
Vehicle hybridization serves as an **exciting current platform** in reducing emissions from the transport sector through **increasing electrification in vehicle powertrains**



Optimality in Parallel Hybrids



Optimality in Parallel Hybrids

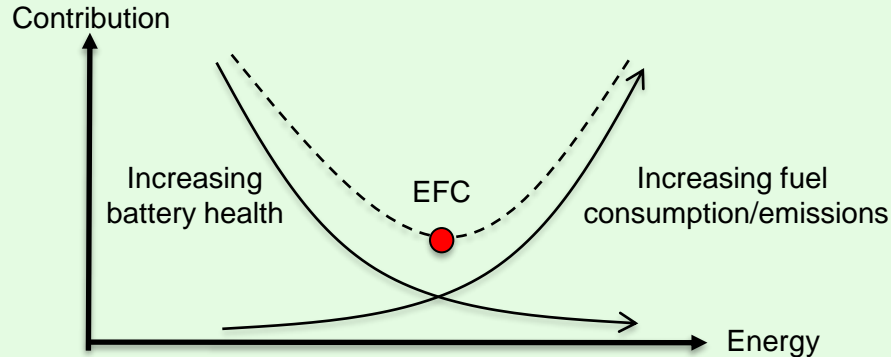


Optimality in Parallel Hybrids: Criteria

1) Fuel Economy - Equivalent Fuel Consumption (EFC)

- HEV utilizes both fuel and electrical energy.
- For non plug-ins - Battery strictly a buffer source
 - Engine link via direct charging or regenerative braking.

EFC: Fuel + Electricity = Single performance metric



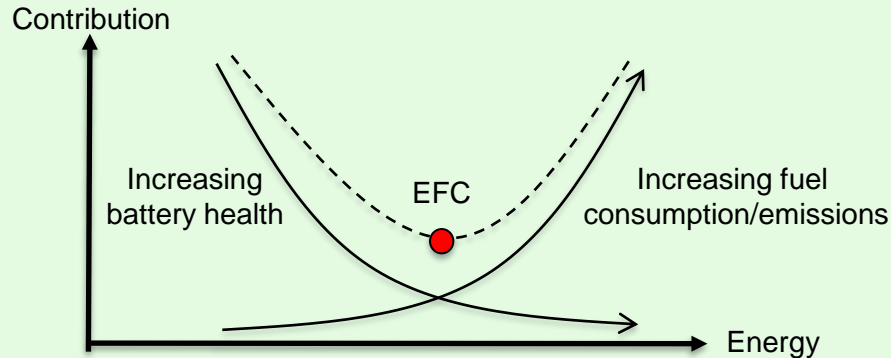
Goal: Minimize m_{efc} across drivecycle

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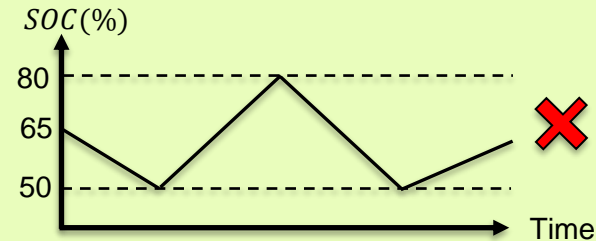
EFC: Fuel + Electricity = Single performance metric



Goal: Minimize m_{efc} across drivecycle

2) Battery Degradation – State of Charge (SOC)

- **Prevent SOC oscillation between upper and lower limits**
 - Limit degradation mechanisms in Li-Ion battery



Strategy 1: Bad
Numerous charge-discharge cycles.



Strategy 2: Good
• SOC levels maintained

Goal: Achieve charge-sustaining operation

Control Strategy Development: Process

Control strategies that facilitate *optimal operation* in a parallel HEV

Global optimization-based Strategies

✓ Optimization – Best-case vehicle performance
Global – Drive-cycle information known beforehand

✗ Complex optimization procedure
Unrealistic global criterion

VS

Conventional Heuristic Strategies

✓ Heuristic – Practical implementation for real-world driving (Algebraic functions/rule-based logic)

✗ Sub-optimal vehicle performance

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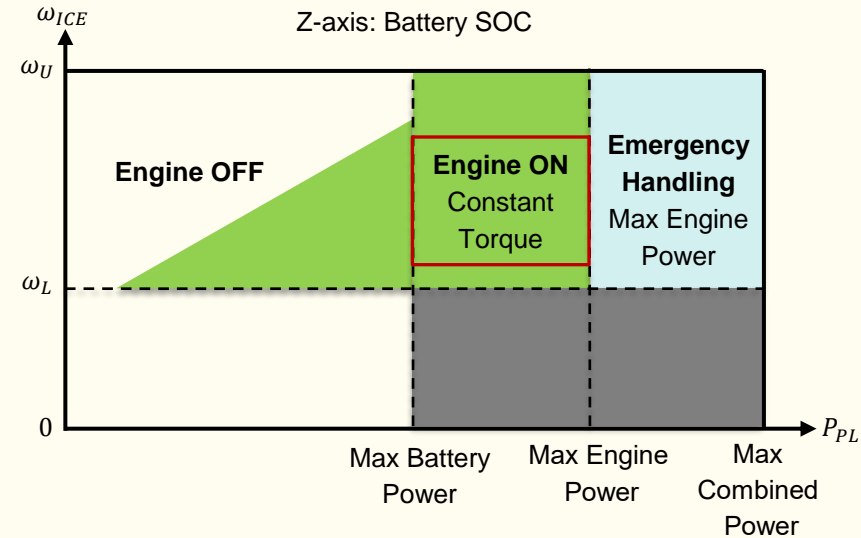
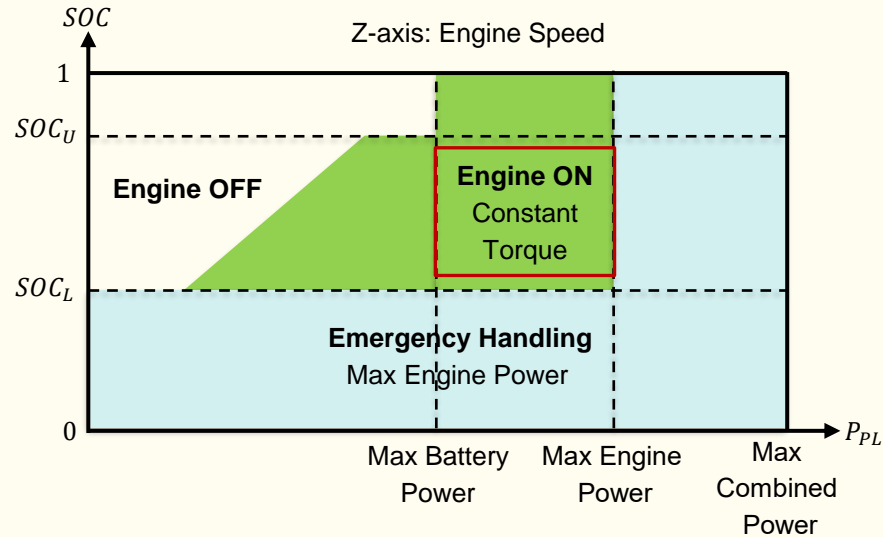
✗ Sub-optimal vehicle performance

Modern Heuristic Strategy

Develop novel rules to achieve great optimality in parallel hybrids
Maintaining ease of implementation

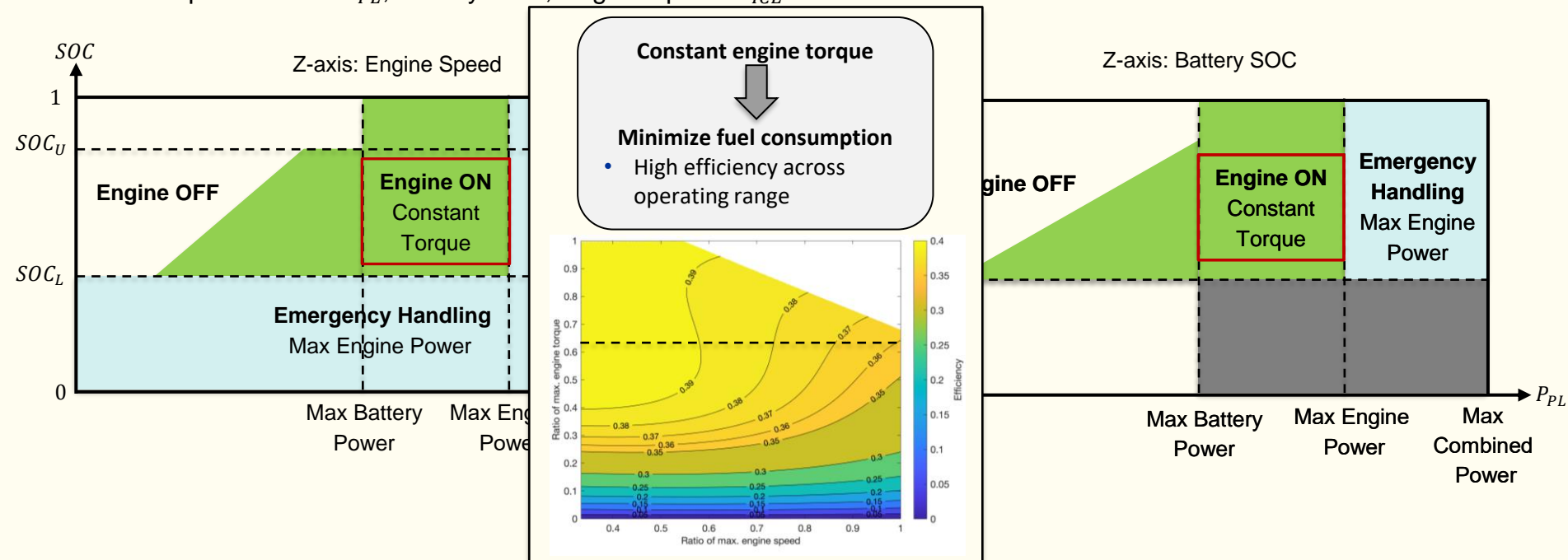
Control Strategy Development: Novel Heuristic

- **Torque-Leveling Threshold Changing Strategy (TTS)**
 - Propulsion Load P_{PL} , Battery SOC, Engine Speed ω_{ICE}



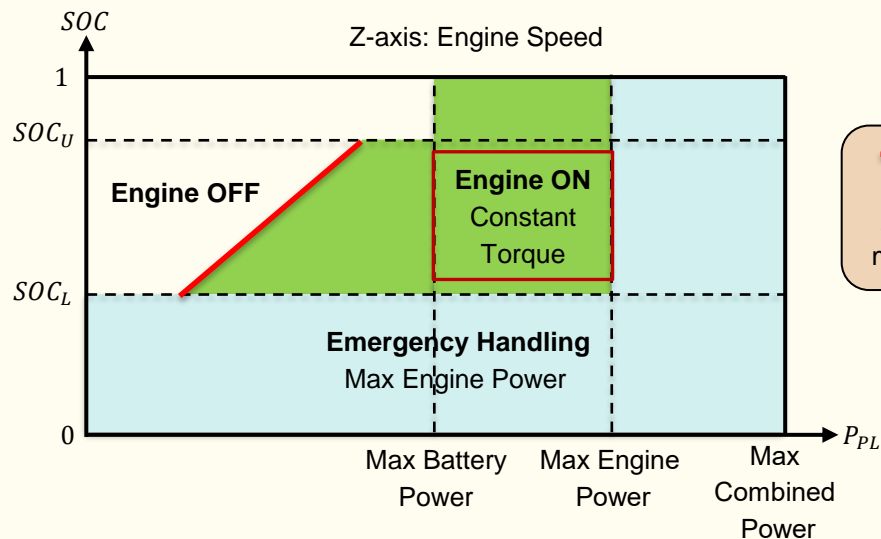
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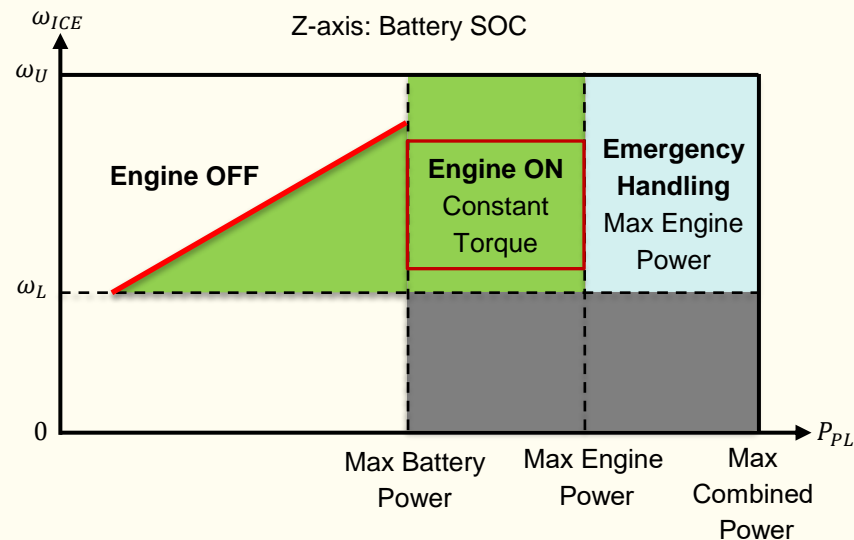


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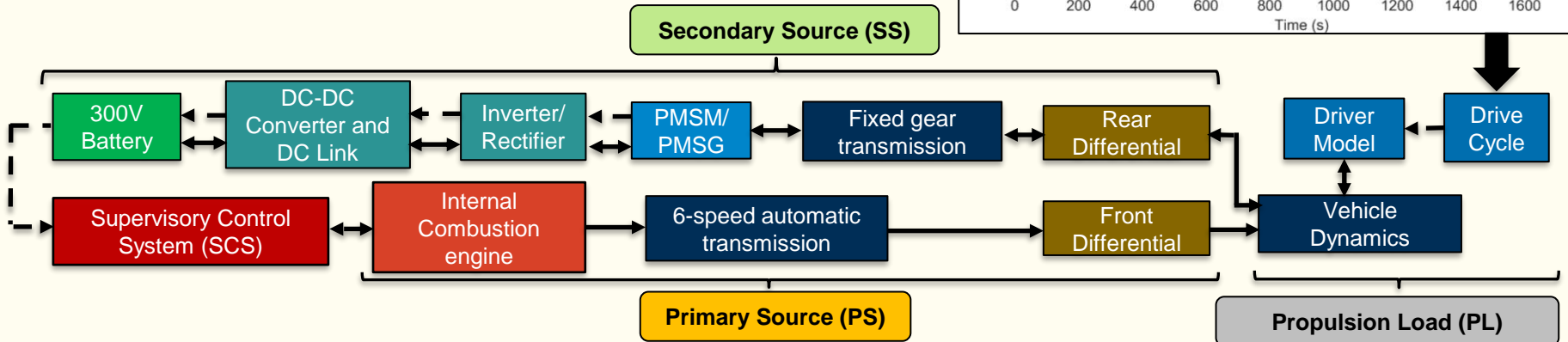
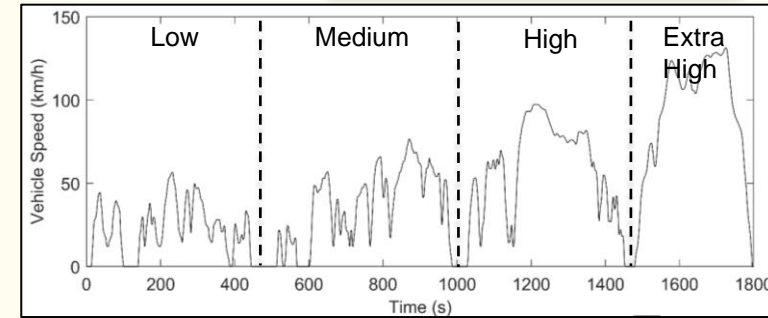


Charge-sustaining mechanism



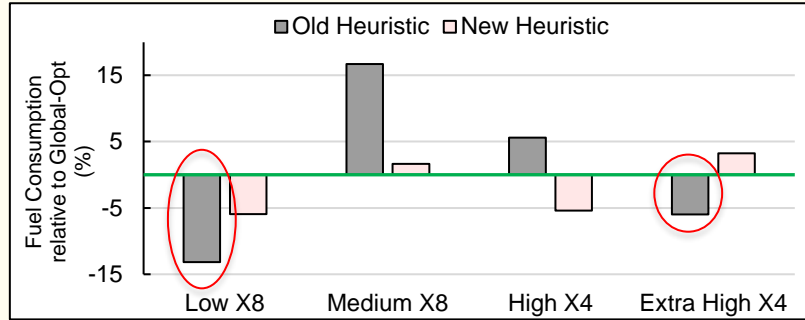
Simulation Methodology

- General c-segment parallel vehicle - High fidelity MATLAB Simulink model
- Model simulations – 4 main segments of WLTP cycle**
 - Low X8, Medium X8, High X4, Extra High X4
- Run multiple iterations (xN) – Assess long-term robustness of fuel consumption vs battery degradation**

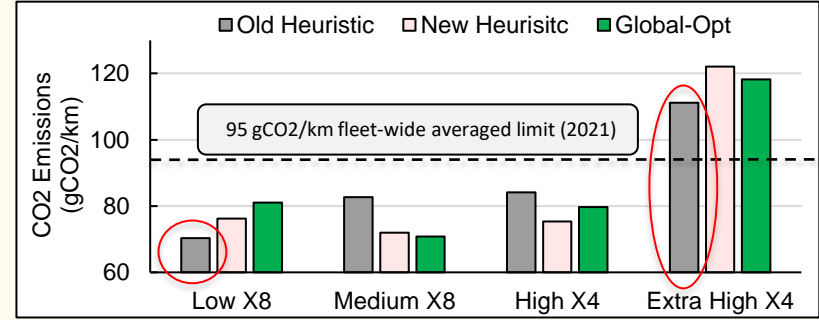


Control Strategy Development: Results (1)

For graphs, Lower = Better



Increasing Power Demand



Increasing Power Demand

Control Strategy Development: Results (1)

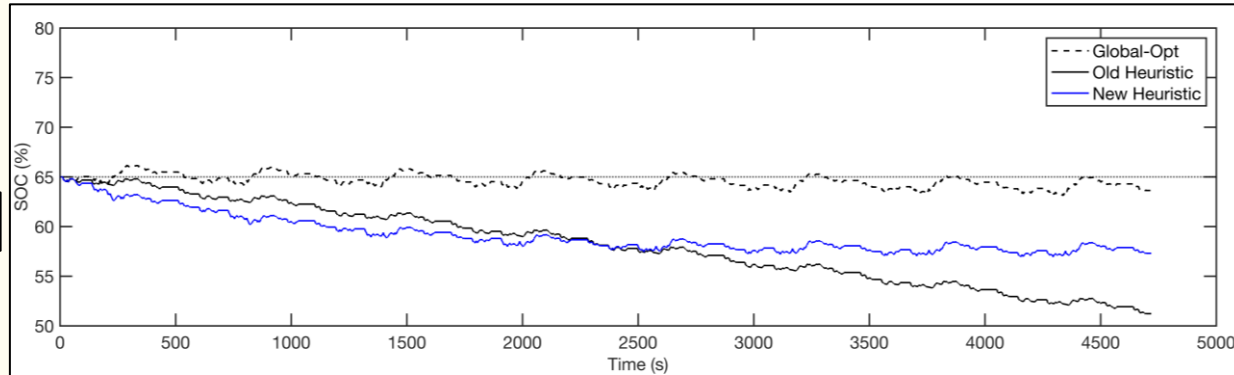
Battery SOC simulation:

$SOC_{initial} = 65\%$

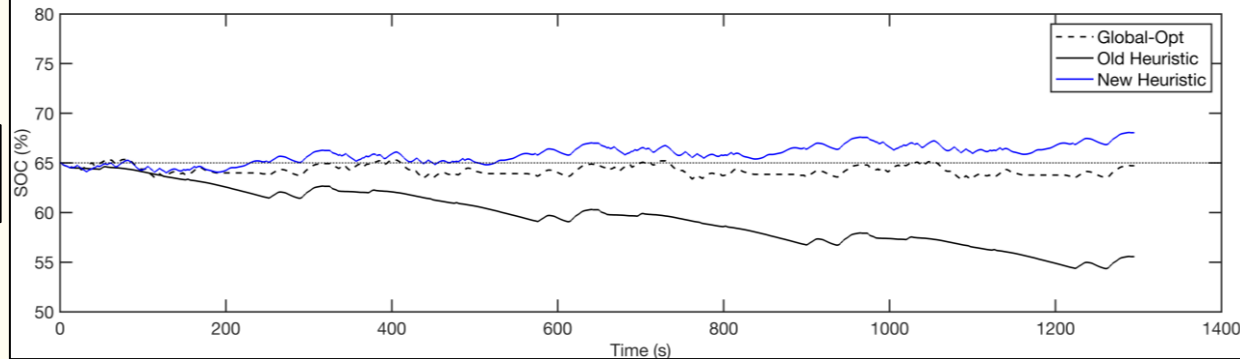
$SOC_{lower} = 50\%$

$SOC_{upper} = 80\%$

Low X8



Extra High X4



Dashed – Global-optimized

- Benchmark-case

VS

Black – Old Heuristic

- Preservation of fuel economy leads to large SOC deficit

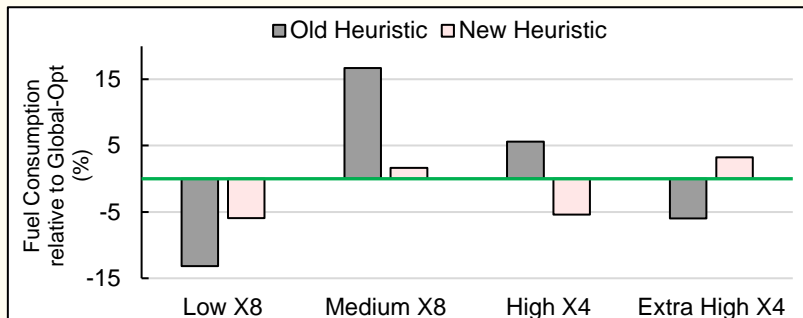
VS

Blue – New Heuristic (TTS)

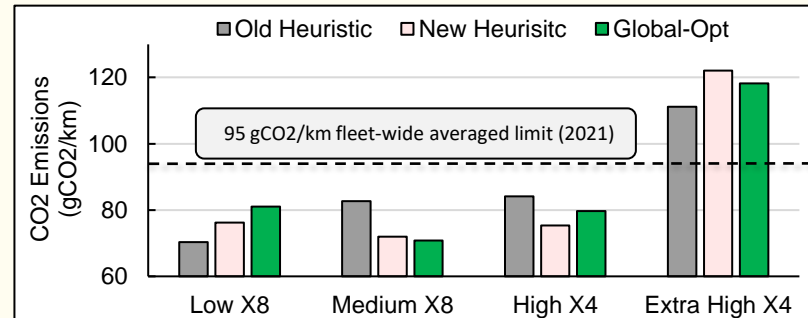
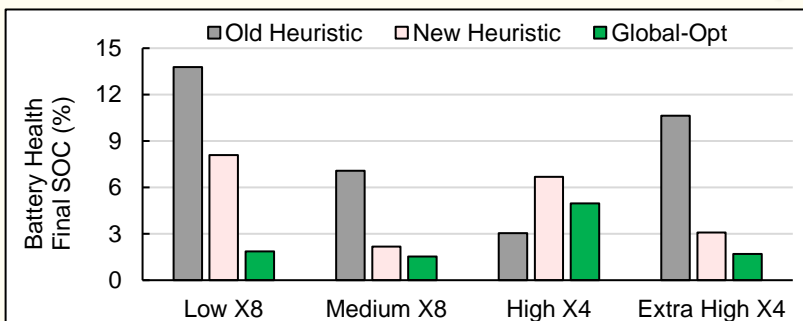
- Long-term SOC resistance achieved**

Control Strategy Development: Results (1)

For graphs, Lower = Better



Increasing Power Demand



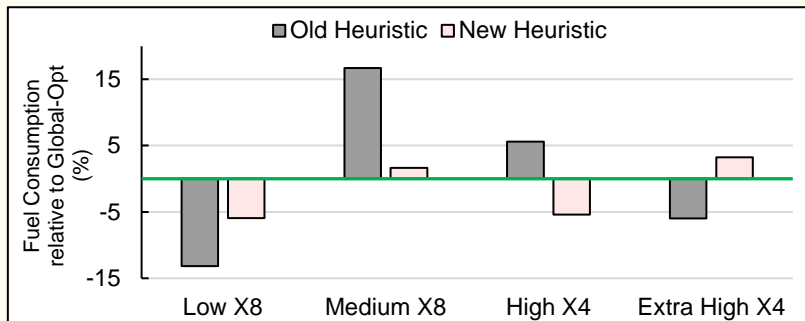
Increasing Power Demand

Battery ageing improvement (lower bound)	Low X8	Medium X8	High X4	Extra High X4
Old → New Heuristic TTS	>4%	>5%	>0.1%	>7%

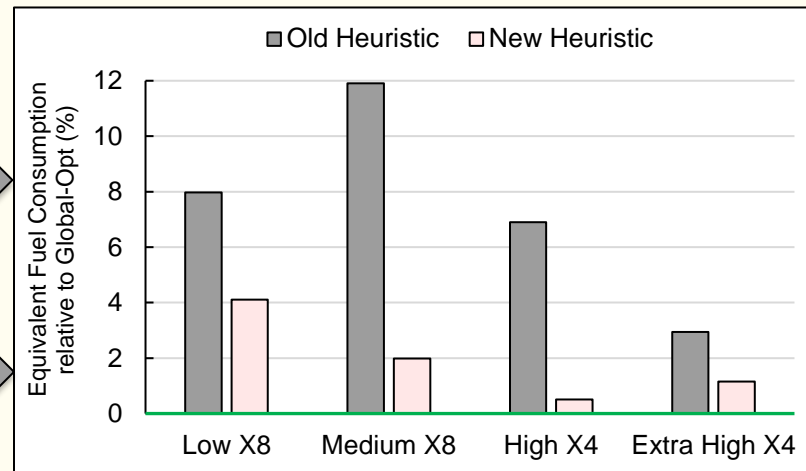
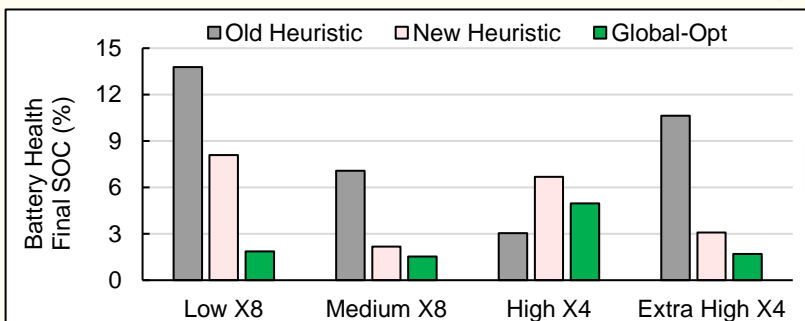
TTS brings balance in fuel economy and battery degradation that old heuristic is lacking

Control Strategy Development: Results (1)

For graphs, Lower = Better



Increasing Power Demand



Increasing Power Demand

TTS brings *balance in fuel economy and battery degradation* that old heuristic is lacking

Control Strategy Development: Further Improvements

Control strategies that facilitate *optimal operation* in a parallel HEV

1) Global optimization-based (GECMS)

✓ Best-case vehicle performance

✗ Complex optimization procedure
✗ Unrealistic global criterion

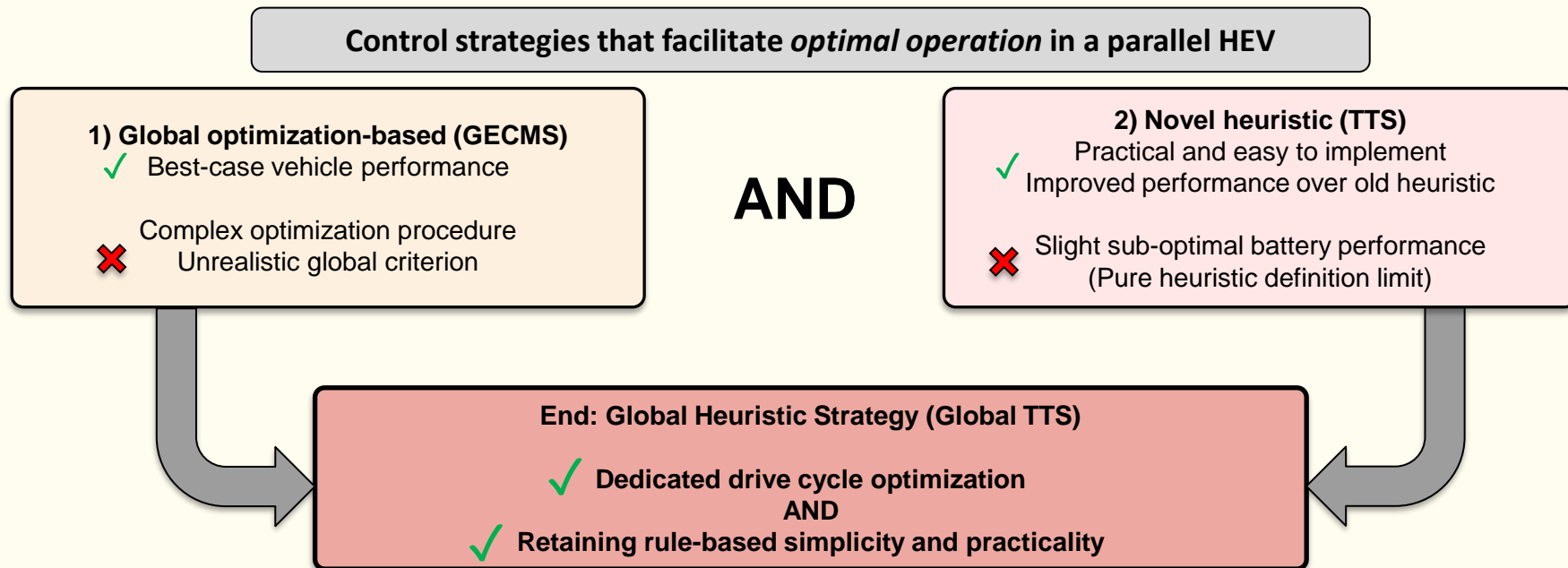
AND

2) Novel heuristic (TTS)

✓ Practical and easy to implement
✓ Improved performance over old heuristic

✗ Slight sub-optimal battery performance
(Pure heuristic definition limit)

Control Strategy Development: Global Heuristic



Control Strategy Development: Results (2)

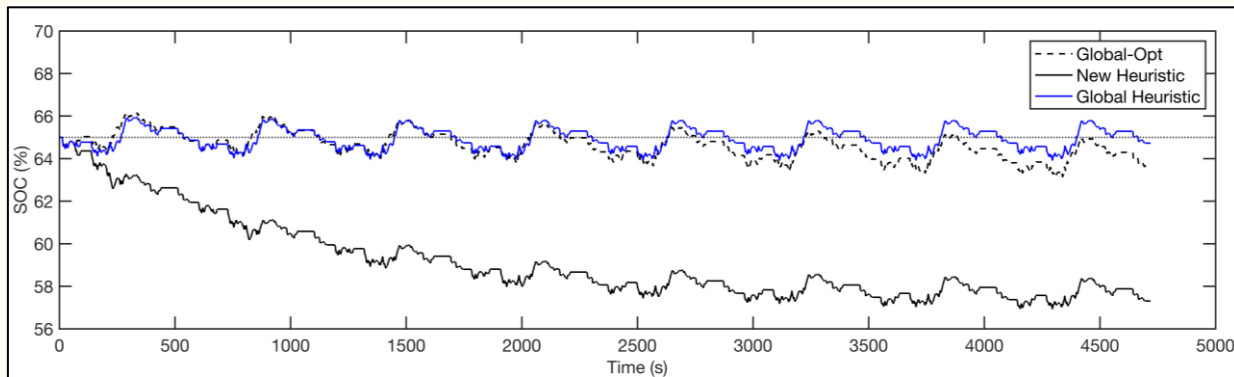
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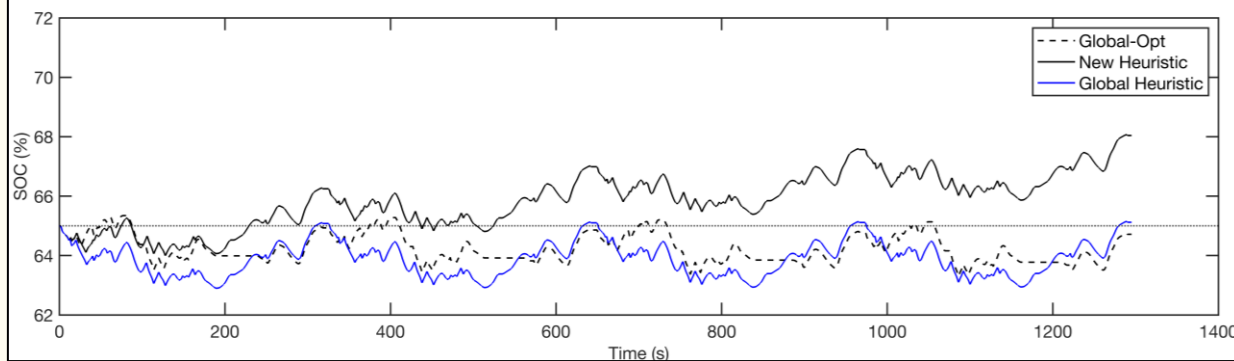
$SOC_{lower} = 50\%$

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Low X8



Extra
High X4



Dashed – Global-optimized

- Benchmark-case

VS

Black – New Heuristic

- Strict heuristic definition limit

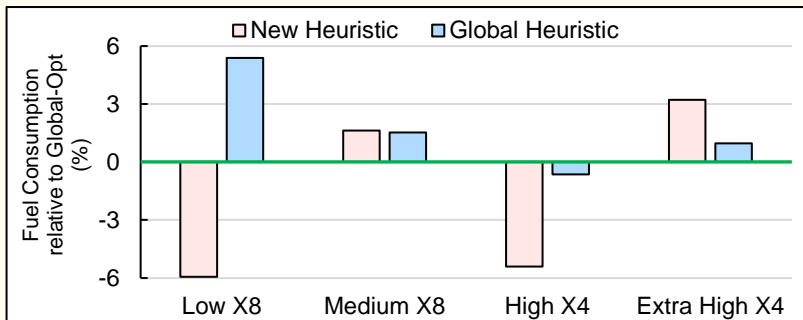
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Blue – Global Heuristic

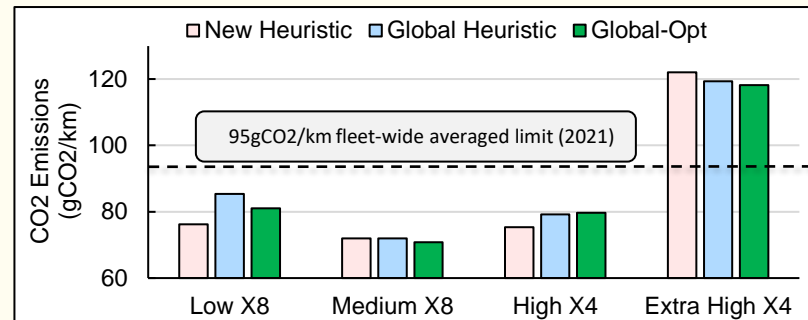
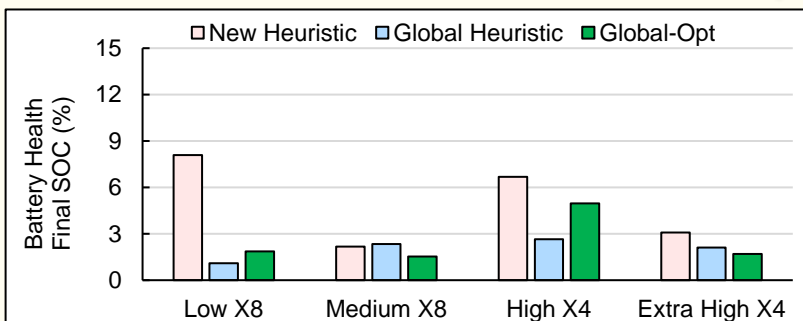
- Significant charge-sustaining gains with dedicated parameter tuning**

Control Strategy Development: Results (2)

For graphs, Lower = Better



Increasing Power Demand



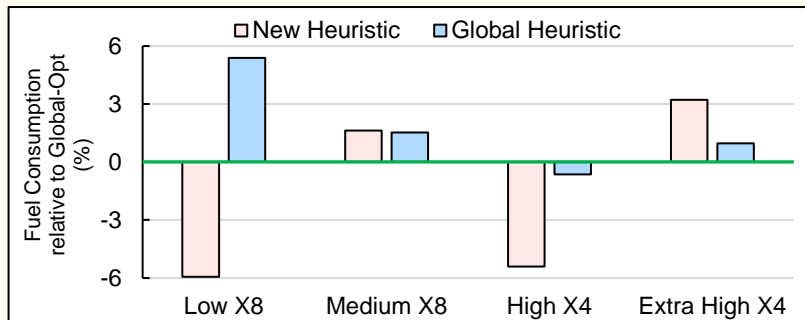
Increasing Power Demand

Battery ageing improvement (lower bound)	Low X8	Medium X8	High X4	Extra High X4
New → Global Heuristic TTS	>6.8%	≈0%	>3.9%	>1.0%

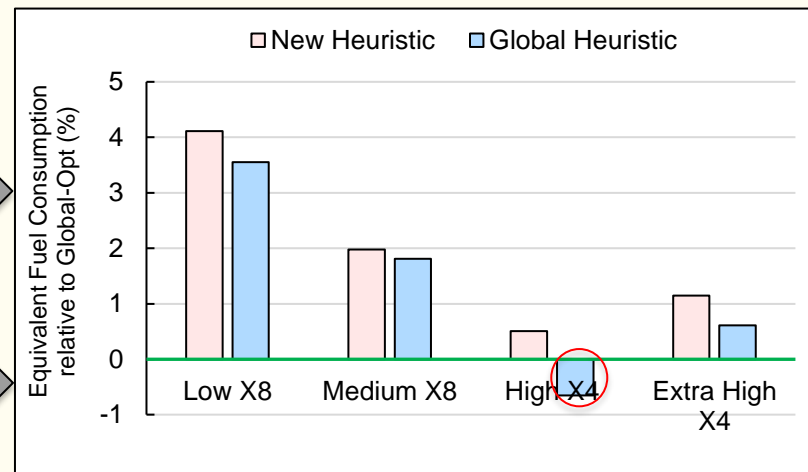
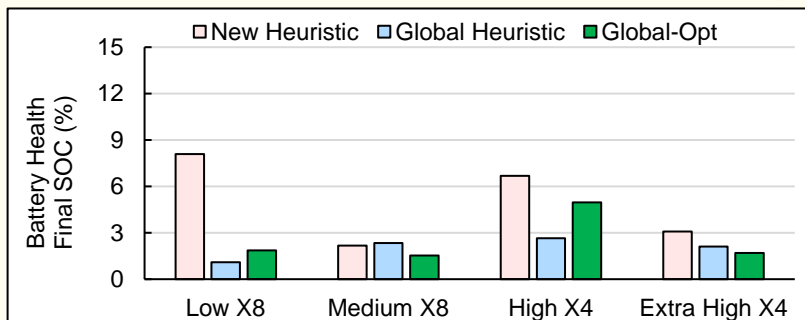
Value of global heuristic = maximization of battery health
Potential outperformance of global-optimized methods

Control Strategy Development: Results (2)

For graphs, Lower = Better



Increasing Power Demand



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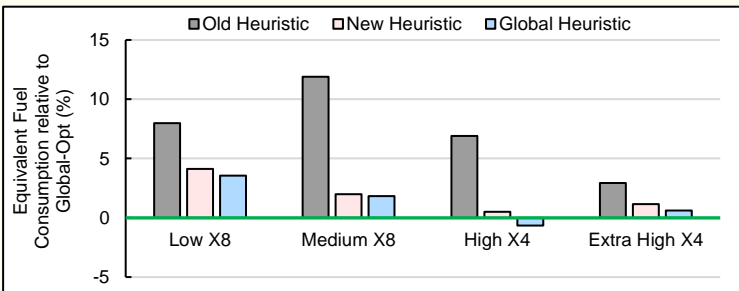
Optimality in Parallel Hybrids: Final Comparisons

Optimality in Parallel HEV

(Battery Cost Limited)
Zero Fuel Consumption
Minimum Battery Health

(Emissions Limited)
Maximum Fuel Consumption
Maximum Battery Health

Hybrid Fuel Economy



Maximizing battery health

Battery ageing improvement (min. bound)	Low X8	Medium X8	High X4	Extra High X4
Old → New Heuristic	>4%	>5%	>0.1%	>7%
New → Global Heuristic TTS	>6.8%	≈0%	>3.9%	>1.0%
Old → Global Heuristic TTS	>11.4%	>5%	>0.4%	>7.8%

Optimality in Parallel Hybrids: Final Comparisons

(Battery Cost Limited)
Zero Fuel Consumption
Minimum Battery Health

Optimality in Parallel HEV

(Emissions Limited)
Maximum Fuel Consumption
Maximum Battery Health

Increasing strategy
complexity

Global-optimized

~10⁵ state-space 3D maps

Global TTS – Real-time Heuristic

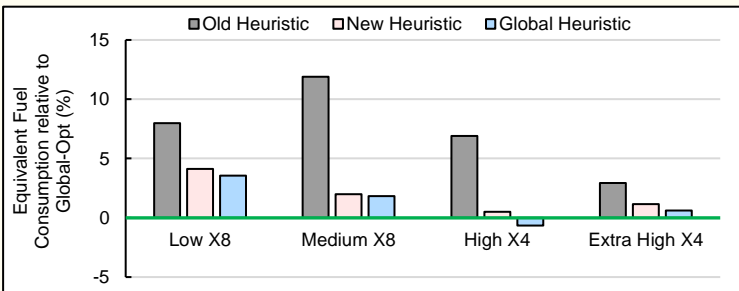
4 sets for each drive cycle profile
GPS data + predictive switching

TTS – Simple Heuristic

1 set of 3 parameters
Universal application

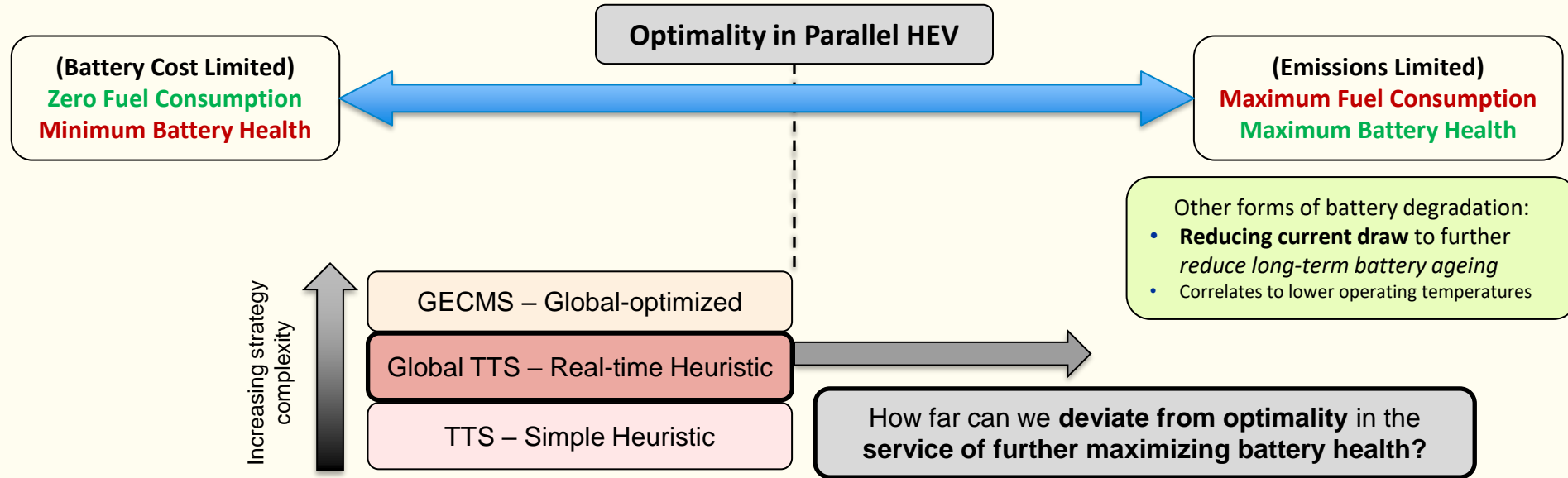
Hybrid Fuel Economy

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Optimality in Parallel Hybrids: Future Development



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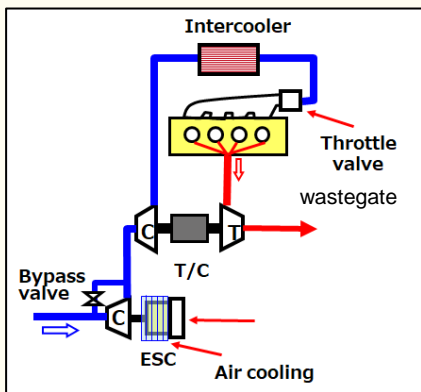
Deviating away from Optimality:
Reducing current to **further maximize battery health**

(Emissions Limited)
Maximum Fuel Consumption
Maximum Battery Health

E-booster Integration in
Turbocharged Gasoline ICE



New Control Strategy:
TTS with current protection



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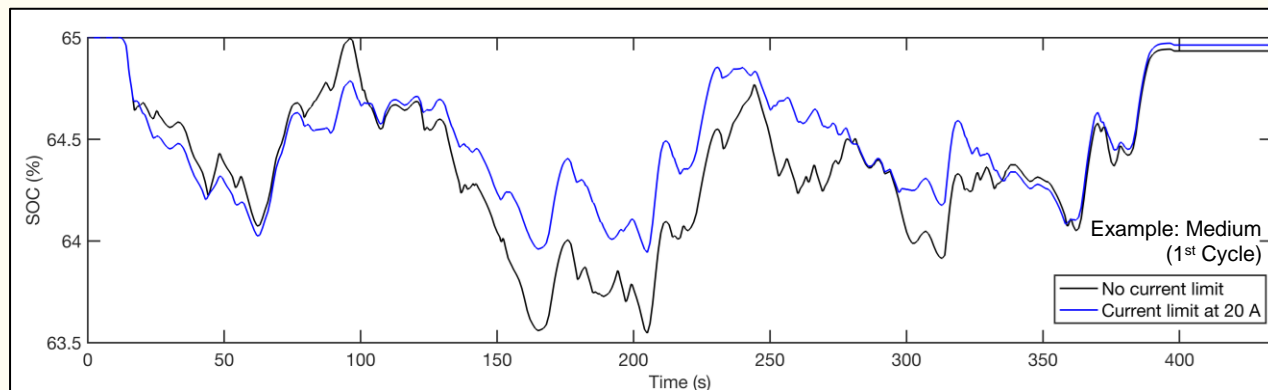
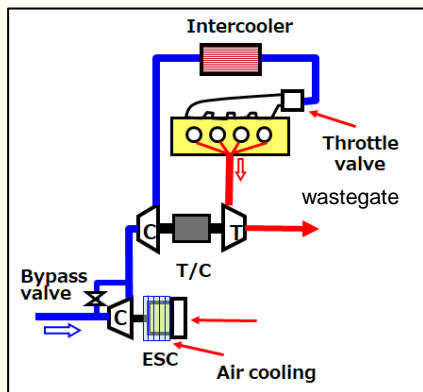
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New Control Strategy:
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Utilizing *high-response engine to
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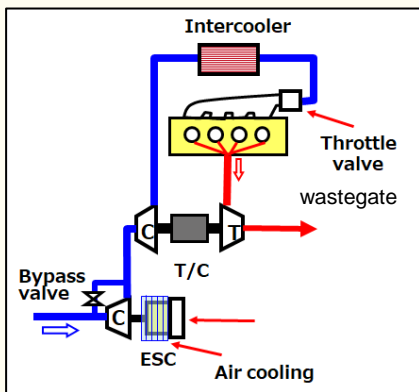


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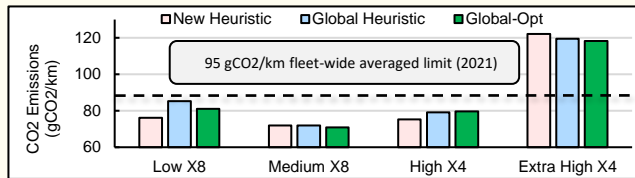
(Emissions Limited)
Maximum Fuel Consumption
Maximum Battery Health

**E-booster Integration in
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**New Control Strategy:
TTS with current protection**

**Utilizing *high-response engine to
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Battery ageing improvement (min. bound)	Low	Medium	High	Extra High
EACS → Global TTS	>11.4%	>5%	>0.4%	>7.8%
Global TTS → Current Protected TTS	Current research			

Penalty in fuel economy – within CO2 emission limits

Maximize current reduction potential

Minimize long-term degradation in power and capacity fade

Cost

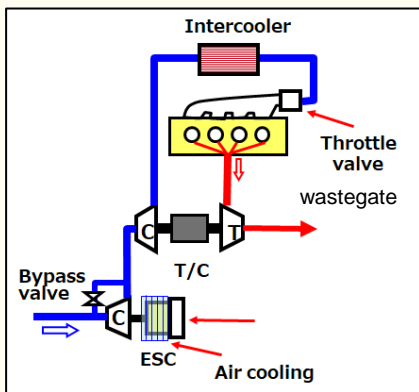
Benefit

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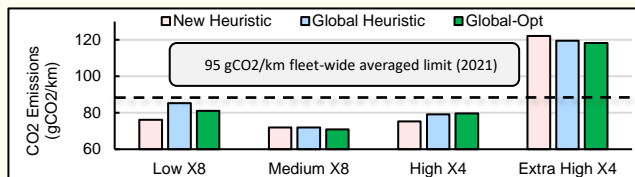
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Cost

Maximize current reduction potential

Benefit

Minimize long-term degradation in power and capacity fade

Reduce initial battery kWh capacity specification

Reward

Reduce cost, vehicle weight, power demand, material waste

End of Presentation
